Requirement	Level 1	Level 2	Level 3	Level 4	Level 5
Design Records	R	s	s		R
<ul> <li>For proprietary components/details</li> </ul>	R	R	R		R
<ul> <li>For all other components/details</li> </ul>	R	s	S		R
Engineering Change Documents, if any	R	s	s	•	R
Customer Engineering Approval, if required	R	R	s	· •	R
4. Design FMEA	R	R	s	0.€	R
5. Process Flow Diagrams	R	R	s	(*)	R
6. Process FMEA	R	R	s	(•)	R
7. Control Plan	R	R	s		R
Measurement Systems Analysis     Studies	R	R	s	30 <b>*</b> 5	R
9. Dimensional Results	R	s	s	•	R
10. Material, Performance, Test Results	R	s	s		R
11. Initial Process Studies	R	R	s	2.50	R
12. Qualified Laboratory Documentation	R	s	s	53. <b>*</b> 3	R
<ol> <li>Appearance Approval Report (AAR), if applicable</li> </ol>	s	s	s		R
14. Sample Product	R	s	s	•	R
15. Master Sample	R	R	R	•	R
16. Checking Aids	R	R	R		R
17. Records of Compliance with Customer Specific Requirements	R	R	s	•	R
18. Part Submission Warrant (PSW) Bulk Material Checklist	S	S	s s	s s	s s

S - Submit to the customer

R - Retain at manufacturing location and make available to the customer if requested

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**Rob Kantner** 

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