



DDL-227 MODEL DDL-555 SINGLE NEEDLE LOCKSTITCH INDUSTRIAL SEWING MACHINE

INSTRUCTION BOOK

See instructions book carefully in order to operate it in the correct and efficient manner.

CAUTIONS BEFORE OPERATION

1. Never operate the machine before filling up the oil reservoir with the lubricating oil.
2. Always let the machine run in the reverse direction. (The handwheel must rotate in the counter-clockwise direction when viewed from the pulley side.)
3. Operate the machine at about 4,000 r.p.m. for model DDL-227 and 4,500 r.p.m. for DDL-555 in the first few months after setting up.

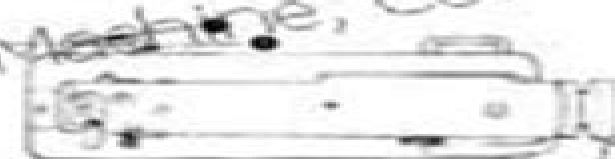
CAUTIONS IN OPERATION

1. Never put your fingers under the needle while the machine is "on" or operate the machine.
2. Never put your fingers into the thread take-up lever cover.
3. Never turn on the handwheel before the machine completes one cycle.
4. Never touch the motor when the motor does not stop immediately after the motor switch is turned "off" due to the moment of inertia. When you lift the machine head back or make some adjustment, wait until the motor completely stops.
5. Never bring your fingers or hair close to, or place anything on the handwheel, V-belt, bottom wheel, wheel or motor during operation. It may lead to serious personal injury.
6. If your machine is provided with a left cover, finger guard and eye guard, never operate your machine with any of them removed.

1. INSTALLATION



• **Attaching the oil reservoir**
Insert the oil reservoir into the hole in the machine head. It is supported by four screws of the opening in the head. Tighten them with a screwdriver. Then, attach the reservoir to the machine head with four screws. The place of screws is shown in the picture.



Insert finger guard into the hole in the machine head. Insert the screw finger guard on the side and place the machine head so that it seats in the four positions in four corners.

2. LUBRICATION



- **Before operating the machine**
- 1. Fill the oil reservoir up to the "HIGH" mark indicated on it.
- 2. Add the oil when the oil level comes down the "LOW" mark.
- 3. As long as the oil reservoir is properly filled up with the lubricating oil, you will see the oil reflecting on the vertical surface of the oil sight window while the machine is running. When the oil sight window is empty, add the lubricating oil to the "HIGH" mark.



- **Lubrication of the components in the face plate**
The amount of oil fed to the thread take-up lever and the needle bar crank components by adjusting the oiling pump will adjust the oil supply. You want to reduce or increase the oil supply to the components in the face plate.
- **Lubrication of the hook components**
The amount of oil fed to the hook components is adjusted by turning the adjusting screw. As the hook driving shaft bearing has a clearance of 0.01 to 0.02 mm, the oil supply will be 0.1 to 0.2 mm.

CAUTION: Do not lubricate the machine with any oil other than the one specified in the instructions book.

The amount of oil fed to the hook components is adjusted by turning the adjusting screw. As the hook driving shaft bearing has a clearance of 0.01 to 0.02 mm, the oil supply will be 0.1 to 0.2 mm.

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O García



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China Securities Handbook ,1995 China Securities Handbook 1995-1996 ,1995 **Threads Magazine** ,1992
Vietnam's Garment Industry ,2000 **JTN** ,1993 Apparel International ,1993 *Knitting Times* ,1996 Japan
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The Clothing & Footwear Journal ,1979 *The Herald* ,1991 **Journal** Apparel Research Foundation,1970
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