

5. While pushing down on the canopy, align holes in canopy with those in fuel tank. Hand start ten **new** T20 TORX screws in perimeter of canopy. Tighten screws to **18-24 in-lbs** (2.0-2.7 Nm) using the pattern shown in Figure 9-18.
6. Connect fuel vapor vent tube to fitting on filler neck of fuel tank.
7. Mate pin and socket halves of 3-place Mini-Deutsch connector to install fuel tank harness at top of canopy.
8. Remove filler cap. Position console on canopy. Route cables from beneath console as shown in Figure 9-16. Be sure that hoses and wires are not pinched by the console during installation. Reinstall filler cap.
9. Install Allen head screw to fasten rear flange of console to clip nut on fuel tank weldment. Tighten screw to **25-30 in-lbs** (2.8-3.4 Nm).
10. Open fuel door on console. Install two Allen head screws to secure front of console to clip nuts on canopy bracket. Alternately tighten screws to **25-30 in-lbs** (2.8-3.4 Nm).
11. Snap anchor of **new** cable strap into hole on left side of frame backbone. Tighten cable strap capturing main harness bundles, console pod conduit (Ultra models only), fuel level sender/fuel pump conduit, and fuel vapor vent tube. See Figure 9-16. Cut excess cable strap material.
12. Slide **new** clamp onto free end of crossover hose. Running hose beneath frame backbone, install hose onto fitting at bottom front of fuel tank. Crimp clamp.
13. Insert bolt through battery negative cable (black) into threaded hole of battery negative (-) terminal. Tighten bolt to **60-96 in-lbs** (6.8-10.9 Nm).
14. Install the 15 amp fuel pump fuse. See Figure 9-14. If necessary, see Section 9.2 ELECTRICAL BRACKET ASSEMBLY, EFI FUSES, INSTALLATION.
15. Install seat. See Section 2.22 SEAT, INSTALLATION.

## INSTRUMENT CONSOLE/CANOPY

### FLHR/C/I

#### REMOVAL

#### WARNING

Gasoline will drain from the crossover hose when disconnected from the fuel tank. Thoroughly wipe up any spilled fuel immediately. Dispose of rags in a suitable manner. Gasoline is extremely flammable and highly explosive. Inadequate safety precautions could result in death or serious injury.

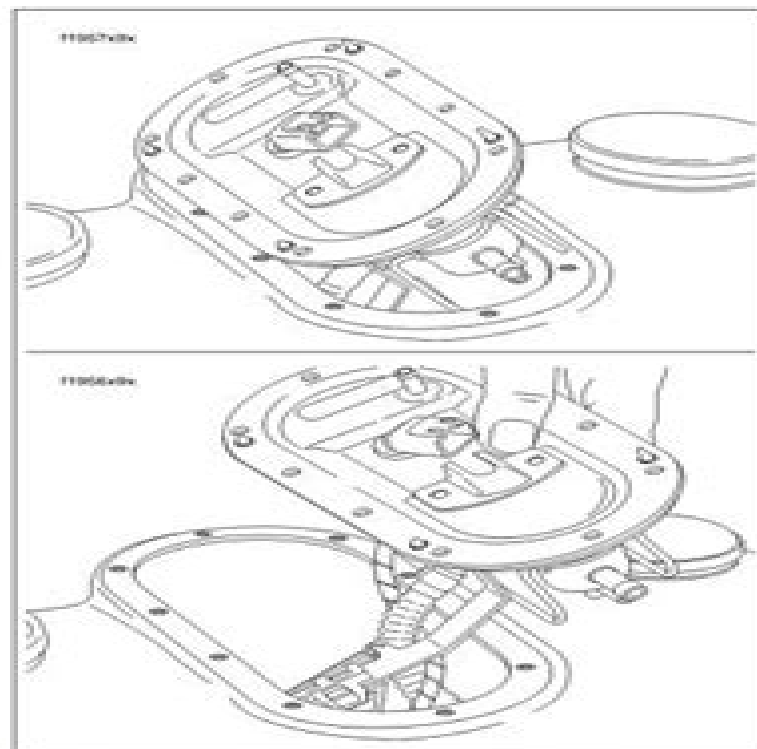


Figure 9-19. Remove Canopy From Vehicle (FLHR/C/I)

#### CAUTION

Do not kink crossover hose or crimp shut using pliers or similar tool. Damage to the rigid inner lining will occur.

1. Drain fuel tank as follows:

Obtain a short section of hose with a 5/16 inch (7.9 mm) I.D. Insert bolt in one end of hose and install hose clamp to ensure that end is securely plugged. Cut clamp from one end of crossover hose beneath fuel tank. Quickly replace crossover hose on fuel tank fitting with open end of short hose while directing flow of gasoline from free end of crossover hose into suitable container.

2. Remove seat. See Section 2.22 SEAT, REMOVAL.

# Flhtcui 2003 Service Manual

**JG Myers**



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