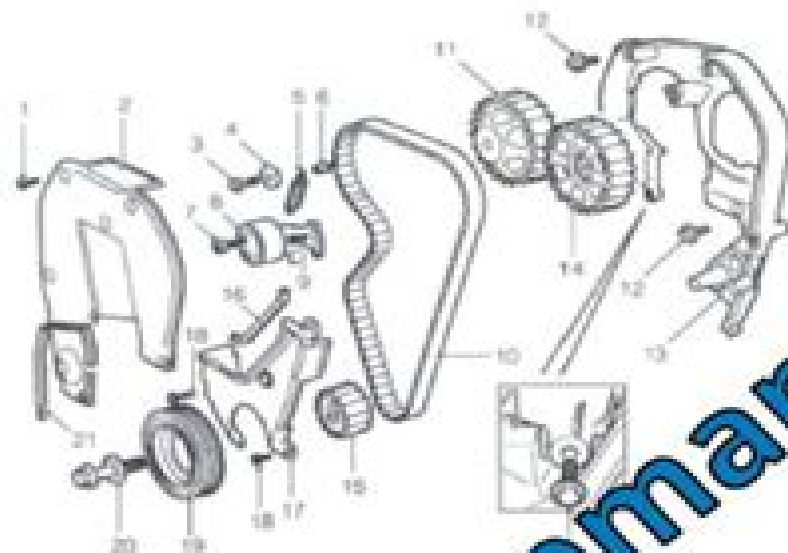


# Lotus Elise Series 1 1996-2001 Workshop Manual

## FRONT TIMING BELT COMPONENTS - R16 VVC ENGINES



12M3221A

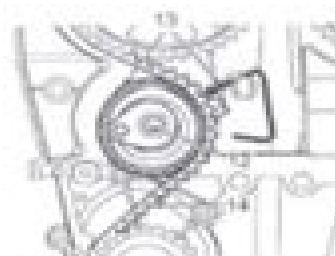
- |                                    |   |
|------------------------------------|---|
| 1. Screw - upper front cover       | 10. Tensioner pulley and bearing                |
| 2. Upper front cover - timing belt | 11. Front seal camshaft                         |
| 3. Camshaft gear bolt              | 12. Timing belt rear cover                      |
| 4. Weatherstripping                | 13. Timing belt rear cover                      |
| 5. Tensioner spring                | 14. Exhaust camshaft front timing gear          |
| 6. Pitot bolt                      | 15. Crankshaft timing gear                      |
| 7. Allen screw - tensioner pulley  | 16. Seal - lower front cover                    |
| 8. Tensioner pulley and bearing    | 17. Lower front cover                           |
| 9. Flanged nut screw - front cover | 18. Screw - lower front cover                   |
| 10. Tensioner pulley and bearing   | 19. Crankshaft pulley                           |
| 11. Front seal camshaft            | 20. Crankshaft pulley bolt and weatherstripping |
|                                    | 21. Seal - upper front cover                    |

\*These items are supplied as part of the production but are supplied as optional items. They must be removed at the completion of belt tensioning.

## ENGINE



1. Camshaft pulley bolt and weatherstripping
2. Crankshaft pulley bolt and weatherstripping
3. Timing belt rear cover
4. Exhaust camshaft front timing gear
5. Crankshaft timing gear
6. Seal - lower front cover
7. Lower front cover
8. Screw - lower front cover
9. Crankshaft pulley
10. Crankshaft pulley bolt and weatherstripping
11. Seal - upper front cover



12. Remove and discard timing belt tensioner bolt
13. Drainage valve: use from its fitted position until at the same time removing the timing belt tensioner
14. Ease timing belt from gears using the fingers
15. Discard timing belt

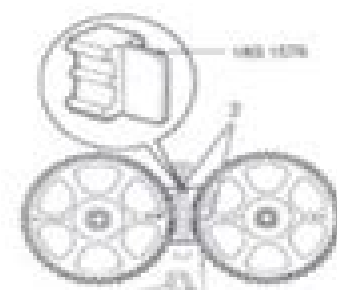


Caution: Timing belt must always be replaced during engine overhaul. Do not rotate crankshaft with timing belt removed and cylinder head fitted.

Camshaft timing PDF

Download

1. Clean timing gears, coolant pump drive gear and tensioner pulley



12M3221B

2. Check correct alignment of camshaft gear timing marks. If camshaft gear timing bolt 12M3221B



12M3221C

3. Check that crankshaft gear timing marks are aligned with flange on oil pump - 12M3221C

# Lotus Elise 1996 1997 Service Repair Manual

**Kathleen Armour**



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