

- 1 -

HIGH-SPEED 1-NEEDLE LOCKSTITCH MACHINE WITH AUTOMATIC THREAD TRIMMER

# DDL-5550N-7 DDL-5550-7 INSTRUCTION MANUAL

Congratulations on your purchase of a JUKI newing machine.

Please read this Instruction Manual carefully before using the unit in order to get the most out of it and to enjoy using it for a long time.

#### BEFORE OPERATION

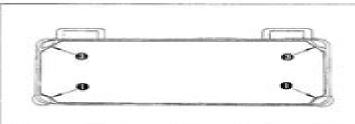
- 1. Never operate the machine unless its oil pan has been filled with oil.
- 2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the power switch ON while observing the handwheel. (The handwheel should turn counterclockwise as observed from the bandwheel side.)
- 3. Run the sewing machine at a speed of 4,000s.p.m. or less for the first one month.
- 4. Confirm that the voltage and phase (single or 3-phase) are correct by checking them against the ratings shown on the motor nameplate.

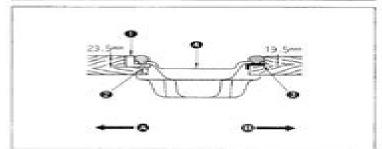
#### OPERATION PRECAUTIONS

- 1. Keep your heads swely from the needle when you turn the
- power switch ON or while the machine is operating.

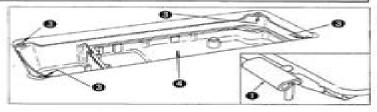
  2. Do not gut your fingers into the thread take up cover while the
- machine is operating. Be ture to turn the power switch OFF before tilting the machine head or removing the V belt.
- When an operator leaves from the machine, make ours to turn off! the power.
- 5. During operation, be careful not to allow your or any other person's head or hands to come close to the handwheel. V best, bobbin winder or motor. Also, do not place anything close to
- Them. Doing to may be dangerous.
   If your machine is provided with a belt cover, finger guard or any other protectors, do not operate your machine with any of

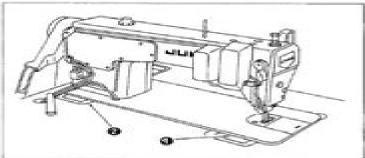
#### 1. INSTALLATION





- 1. Installing the oil pan
- I) The oil pun should rest on the four corners of the machine table groove.
- Fix two rubber seats on side (operator's side) using nails @ as illustrated above. Fix two cushion seats • on side • (hinged side) using a rubber-based adhesive. Then place oil pan (a) on the fixed sears.





 Fit hinge into the opening in the machine bed, and fit the machine head to table rubber hinge @ before placing the muchine head on cushions in on the four

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**Sabine Zange** 

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