

INSTALLATION PROCEDURE

When the transmission assembly is ready to be installed in the motor, proceed as follows:

1. Fit a new gasket in place on the motor housing and secure the transmission case to the motor motor housing.
2. Secure the engine to the transmission case.

NOTE: Removing the motor will facilitate attaching the engine to the transmission case.

3. Install the PFD shaft and shaft lever.
4. Complete the assembly of the motor.

Service Job No. 2

DISASSEMBLY AND ASSEMBLY OF THE TRANSMISSION COVER AND GEAR SHIFT ASSEMBLY

DISASSEMBLY PROCEDURE



Fig. 1

NOTE: No new gaskets are required.

1. Remove the motor screws (Figure 1) by inserting the wire end lock nut and the safety lever.
2. Compress the spring and remove the spring screws (Figure 2).
3. Remove the shaft lever rubber grommet from the cover and remove the grommet from the cover assembly.
4. Remove the spring and safety lock plate from the gear support.
5. Clean and inspect the gear support and to repair the gear support for wear. Replace worn parts as necessary.



Fig. 2

Service Job No. 3

MAIN DRIVE GEAR AND SHAFT

REMOVAL PROCEDURE

1. Disconnect the shaft release bearing retaining springs and remove the bearing (Figure 3).
2. Remove the four (4) cap screws holding the main shaft bearing to the transmission case and remove the bearing, main shaft and drive gear as a unit.

CLEANING AND INSPECTION

1. Clean and inspect the bearings and gears for wear.
2. Inspect the main drive gear for wear and damaged teeth.
3. Inspect the splined end of the drive shaft for damage to splines. Replace damaged parts as necessary.



Fig. 3

SERVICING THE MAIN SHAFT ASSEMBLY

1. Remove and replace the bearing on the main shaft, the bearing ring and the oil seal by using the special tools contained in Road Tool kit and use J-20 and J-27 (Figure 4).

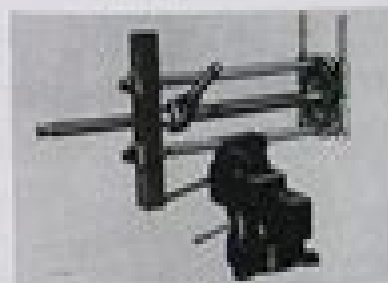


Fig. 4

ASSEMBLY PROCEDURE

1. Reassemble the main drive gear and shaft assembly to the transmission by reversing the removal procedure.

NOTE: Coat the shaft with oil and rotate when assembling to the shaft bearing to prevent damaging the oil seal.

Service Job No. 4

TRANSMISSION MAIN SHAFT

REMOVAL PROCEDURE

1. Remove the bolt(s) on the upper shaft lock block off the cover and slide the upper shaft out of the transmission and remove the lock.
2. Remove the two lock pin(s) from the end of the housing and lift out the shaft pin(s).
3. Remove the PFD shaft nut stop and slide the shaft out and upward to the rear bearing and lift clear.

4. Remove the four (4) cap screws and remove the rear bearing assembly.

NOTE: Keep the shaft pin(s) together in both these applications.

5. Disconnect the shaft release bearing retaining springs and remove the bearing.
6. Remove the four (4) cap screws from the main drive shaft housing and remove the main shaft and housing as a unit.

Jubilee Shop Manual

SA Adler



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