

164 STYLES

Very heavy preheat. Well suited for work requiring heavy preheat such as rusty or painted plates. Six (6) preheat flames.

Metal Thickness inch	Tip Size	Drill Size	Oxygen (PSIG)	Oxygen (SCFH)	Fuel (PSIG)	Fuel (SCFH)	Cutting Speed Range (IPM)
1/8"	00	69 (.029)	25	30	1-1/2	13	22-26
5/16"	0	64 (.036)	30	60	2	17	20-24
1/2"	1	57 (.043)	40	100	3	25	17-20
1"	2	55 (.052)	50	160	3	27	14-16
1-3/4"	3	53 (.059)	50	210	3	29	11-13
2-1/2"	4	50 (.070)	50	275	3	31	9-13
4"	5	47 (.078)	60	400	4	45	7-10
6"	6	42 (.093)	55	505	5	52	5-8
8"	7	36 (.106)	60	680	6	70	4-6
10"	8	1/8 (.125)	55	760	6	70	3-1/2-5
14"	11	10 (.193)	90	1260	8	85	2-1/2-4
16"	12	2 (.221)	105	1450	7	125	2-1/2-3-1/2



183 STYLES

Medium preheat tip with two milled flat sides. Flared cutting cavity that supplies low velocity oxygen for grooving, gouging and removing flawed welds. The tip is angled at 20°. Six (6) preheat flames.

Depth	Tip Size	Gas Pressure Settings	
		Acetylene	Oxygen
1/8-1/4	6	3	50-65
1/4-3/8	8	5	65-85
3/8-1/2	10	6	85-100
> 1/2	12	6	85-100



Natural Gas Cutting Torch Tip Guide

G Psacharopoulos



Natural Gas Cutting Torch Tip Guide:

Manufacturing Processes Reference Guide Robert H. Todd, Dell K. Allen, Leo Alting, 1994 An abridgement of a 17 volume set of instructional materials this guide offers brief descriptions of some 130 manufacturing processes tools and materials in such areas a mechanical thermal and chemical reducing consolidation deformation and thermal joining Includes numerous tables and illustrations Annotation copyright by Book News Inc Portland OR **A Guide for ship scrappers : tips for regulatory compliance** ,2000 *A Guide for the Placement of the Physically Handicapped* United States Civil Service Commission. Medical Division, 1949 **A Guide for the Placement of the Physically Handicapped** United States Civil Service Commission, 1952 **Technical Manual** United States. War Department, 1960 *Welder's Handbook* Richard Finch, 2007-02-21 A newly updated state of the art guide to MIG and TIG arc welding technology Written by a noted authority in the field this revised edition of HP s bestselling automotive book for over 20 years is a detailed instructional manual on the theory technique equipment and proper procedures of metal inert gas MIG and tungsten inert gas TIG welding *Pamphlet* ,1955 *Approval Guide* ,1985 **Metals Handbook** American Society for Metals, 1969 *Fitter (Practical) - I* Mr. Rohit Manglik, 2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels *Gas Industry* ,1919 **Natural Gas and Gasoline Journal** ,1919 **Steelworker, Volume 2, Training Manual (TRAMAN), November 1996** ,1996 **Welder (Practical) - II** Mr. Rohit Manglik, 2024-05-18 EduGorilla Publication is a trusted name in the education sector committed to empowering learners with high quality study materials and resources Specializing in competitive exams and academic support EduGorilla provides comprehensive and well structured content tailored to meet the needs of students across various streams and levels **Acetylene-gas Journal ...** ,1916 *Bulletin of the United States Bureau of Labor Statistics* ,1913 **The Welder's Handbook** John P. Stewart, 1981 **American Machinist** ,1919 *Aids to Navigation Manual* United States. Coast Guard, 1953 *The Farm Welding Handbook* Richard Finch,

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