

Question paper : Welder

1. When visually inspecting a fillet weld it would normally be sized by:
 - a. The leg lengths
 - b. The actual throat thickness
 - c. The design throat thickness
 - d. Both a and c.
2. A magnifying glass may be used during visual inspection, but BS 5289 states that its magnification should be:
 - a. Up to 5 Ø
 - b. 2 to 2.5 Ø
 - c. 5 to 10 Ø
 - d. None of the above.
3. Penetrant inspection and magnetic particle inspection are mainly used:
 - a. To aid visual inspection.
 - b. Because the application says so
 - c. To confirm visual uncertainties
 - d. All the above.
4. When ferritic steel plates contain cracks in the prepared edges. What NDT method would you use to check this?
 - a. Radiography.
 - b. Magnetic particle inspection
 - c. Penetrant inspection
 - d. Ultrasonic flaw detection.
5. The abbreviation 'MSDS' means:
 - a. Management Support and Daily Safety
 - b. Materials Strength and Discontinuity Sheet
 - c. Materials Safety Data Sheet
 - d. Material Strength and Data Sheet
6. Using GMAW, how argon can be used for welding ferrous materials?
 - a. Argon and most oxygen (O₂) shielding gases is commonly used for welding ferrous materials, however, aluminum oxide will form
 - b. Argon is combined with elements for oxides which are released from the weld puddle in the form of slag and scale, for welding ferrous materials
 - c. Argon is an active gas, used for welding ferrous materials, but produces an oxidizing effect, that can be consistently free of porosity and defects
 - d. Argon is an inert gas always mixed with other gases such as oxygen, helium, hydrogen, carbon dioxide and/or nitrogen, for welding ferrous materials.
7. Which of the following is not an essential element of an FCAW system?
 - a. Constant voltage power supply

Model Question Paper In Welder

Clifford Lane



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