

Evolution MCAS Review Preview

The way I used these MCAS Review PowerPoint in class is as follows. Starting about six weeks before the Biology MCAS I would have "MCAS Review Fridays". I divided the class into teams. I put a set of tables at the front of the classroom, with paper and pencils set out. Each student would take a turn coming up to the table. I would click the questions on the screen. We would go over the questions. I would explain how the state asked the questions, and what the students should look for. The students would write down the correct answer. If they got it right, the team would get a point. The team with the most points at the end of class would get some type of prize. I found that conducting the review in this manner made each student participate. This also gave me a fun way to review the concepts that the students would be tested on.

These reviews were extremely beneficial to my students. My student's pass rate exceeded that of students from other teachers at the school I worked at.

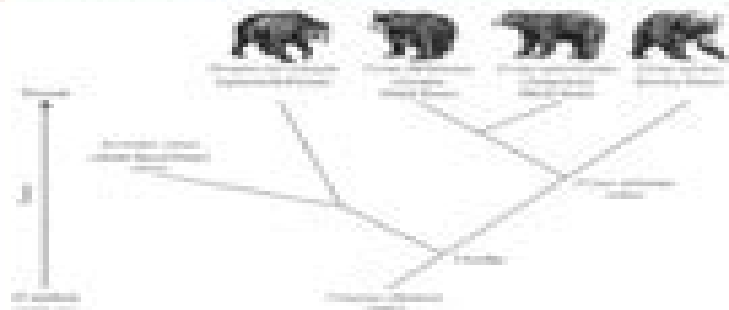
The domestication of dogs started about 15,000 years ago. Which of the following factors contributed most to the evolution of these diverse canine species?



As a result of natural selection, canines have diversely increased in all of these species developed from a common ancestor. Which of the following factors contributed most to the evolution of these diverse canine species?

- differentiation in environment
- selective breeding programs
- substance of learned behaviors
- interbreeding with unrelated species

In modern evolutionary theory, biologists use evidence to understand the relationships of related species or groups. The chart shows the relationships of related species of bears.



Which of the following statements is best supported by the data given in the chart?

- American bears evolved from species that are now extinct.
- The black bear has the closest relationship to the brown bear.
- American black bears evolved from giant pandas.
- Natural selection formed the black bear over the American black bear.

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M Mark



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web flange joints require proper tightening to avoid leakage bolt tightening sequence or torque sequence is defined in the torque tightening procedure flange joints are torqued tight with the help of a torque wrench manual or hydraulic the clamp load produced during tightening is higher than 75 of the fastener s proof load

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web a criss cross bolt tightening pattern a bolt tightening sequence e g all bolts are hand tightened then all bolts are tightened to 25 percent of desired preload then 50 percent then 75 percent then 100 percent determination of required bolt preloading as

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web jan 1 2017 the tightening sequence is generally following a star pattern or similar circular patterns if present are only used for the latest passes which ensures a better alignment of matching flanges and avoids local overloads in the gasket and rigid body motion in the joint bickford 1995

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web bolt torque is calculated for a flanged assembly using the following equation applied torque $t = \frac{k \cdot F \cdot d}{12}$ in fps unit where t torque in ft lb k dimensionless nut factor or tightening factor F axial force in pounds d nominal bolt diameter in inches in the metric system torque applied $t = \frac{k \cdot F \cdot d}{1000}$ where t torque in n m F bolt load in n

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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 4 8 bolt flange1 5 3 7 2 6 4 8 12 bolt flange1 7 4 10 2 8 5 11 3 9 6 12 16 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web jan 27 2021 the gasket type and arrangement of the flange connection are both critical to choosing which tightening sequence an assembler can use this article which is intended for supervisors engineers or anyone else who oversees bolted flange assembly or maintenance will discuss different torque sequences

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web number of bolt stud bolt tightening sequence to follow 4 bolt flange 1 3 2 4 8 bolt flange 1 5 3 7 2 6 4 8 12 bolt flange 1 7 4 10 2 8 5 11 3 9 6 12 16 bolt flange 1 9 5 13 3 11 7 15 2 10 6 14 4 12 8 16 20 bolt flange 1 11 6 16 3 13 8 18 5 15 10 20 2 12 7 17 4 14 9 19 24 bolt flange

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web ensure the bolt lengths allow for a minimum of 2 3 threads protruding beyond the top of the nut when tightened bolts must be tightened according to the below sequence options assemble bolts hand tight maximum 30 of final tightening torque as per below cross pattern sequences

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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assembly conditions

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web tightening sequence the first pass lightly tighten the first bolt then move directly across or 180 degrees for the second bolt then move 1/4 turn around the circle or 90 degrees for the third bolt and directly across for the fourth continue this sequence until all bolts are tightened when tightening a four bolt flange use a criss cross

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