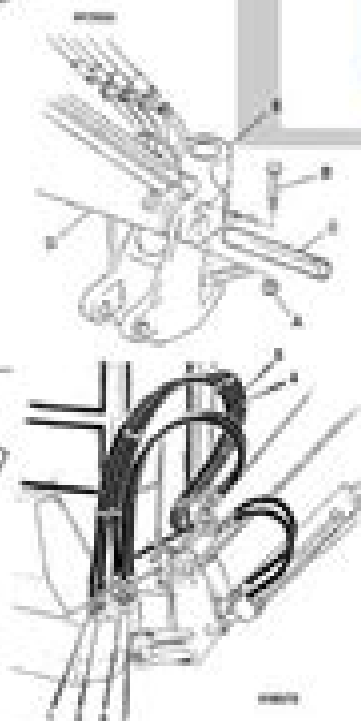
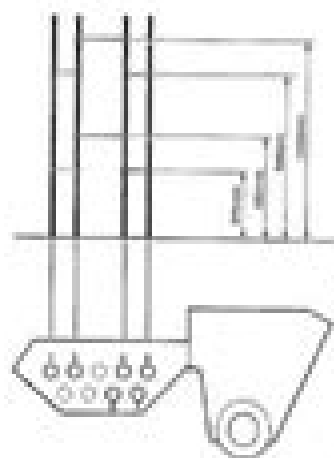


**BOOM****Removal and Replacement****When Dismantling**

1. Remove the bucket, bucket link and dipper, see pages 40-1, 40-2 and 40-3 respectively.
2. Remove the dipper and boom cable, see page 205-1.
3. **400 to 6000T30 machines only.**
Disconnect the hydraulic hoses from the stub pipes at the base of the boom. Blank off the open ends of hoses and pipes.
4. Disconnect the boom working light harness.

Note: The boom weighs 100kg.

5. Attach slings. They are used to lift boom B and lock it in the lock.
6. Remove the locknut A. Remove the lock B and attach the pivot pin C. Release the boom from the machine.

Inspection

1. Check that the boom pivot bushes and the pivot pin are within permitted tolerances. Remove pivot pin and/or boom pivot bushes as necessary.

TOLERANCES

	Pivot Pin	Pivot Bush
Reference value	30 mm dia.	30 mm ID
Allowable limit	29 mm dia.	31 mm ID

2. Examine the boom structure for wear, damage or corrosion. Renew as necessary.

When Assembling

Note: The boom weighs 100kg.

1. Using suitable lifting equipment, rotate the boom B into the position E.
2. Fit the pivot pin C and secure with the lock B and a new locknut A.
3. Fit the dipper and boom cable, see page 205 - 1.
4. Fit the dipper, bucket link and bucket, see pages 40-1, 40-2 and 40-3 respectively.
5. **400 to 6000T30 Machines only.**
Remove the blanks and connect the hydraulic hoses to the stub pipes at the base of the dipper. See page 171-2 for wiring and torque information. Fit hose fix in the exact positions shown around the hoses numbered on the diagrams. With the boom at approximately 45° and the bucket on the ground, measure the fix positions along the hose length from the face of the hosebars.
6. Restore the hydraulic supply and adjust the hydraulic circuit.
7. Connect the boom working lights.

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JS Bruner



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