



ENGINE

WORKSHOP MANUAL

W04D

HINO Workshop (Service) Manuals

Additional Repair Information

Hino Motors, Ltd.

EXAMPLER

ENGINE



Oil Pan	Oil Pump	Oil Filter
Oil Pan	Oil Pump	Oil Filter
Oil Pan	Oil Pump	Oil Filter
Oil Pan	Oil Pump	Oil Filter
Oil Pan	Oil Pump	Oil Filter



Before a repair, remove all loose material off the top surface of the oil pan, and apply pressure on the entire flange surface of the oil pan. If necessary, the flange is difficult to use in certain cases, and the indicator (oil) will apply to the oil pan.

Special Tool: Oil Pan Lower Bolt (H0400-1000)

NOTE:

- Do not use a tool that has been dropped.
- Take extra care when handling the tool since the tool is easily deformed.

MEASURE THE PROJECTION OF THE CYLINDER LINER.

Turn the cylinder head with a tightening torque of 100 N·m (7.25 ft·lb) and measure the amount of projection of the top end of the liner from the cylinder block with a dial gauge or depth-gage with a 0.0005 mm (0.00002 in) accuracy.

Special Tool: Cylinder Liner Puller (H0400-1000)

Tightening Torque: 100 N·m (7.25 ft·lb)

Assembly Sequence: 0-071-0-001-0-00000-0-00001-0

IF NECESSARY, GRIND THE CRANKSHAFT AND USE THE LINER 0.05 MILLIMETER.

Dimension of 0.15 mm.

Dimension of 0.15 mm (0.15 mm) (0.15 mm) (0.15 mm) (0.15 mm) (0.15 mm)

Dimension of 0.15 mm (0.15 mm) (0.15 mm) (0.15 mm) (0.15 mm)

HINO TRUCKS

Service Manual System
Bulletin No. 00-10-0040
Issue Date 02/01/2003

SERVICE INFORMATION BULLETIN



1. INSTALL CONNECTION ROD-BEARING

NOTE: When the connecting rod bearing is installed, the oil pan is damaged.



2. INSTALL OIL PAN AND OIL PUMP

NOTE: When the oil pan is installed, the oil pump is damaged.



3. INSTALL OIL PAN AND OIL PUMP

NOTE: When the oil pan is installed, the oil pump is damaged.



4. INSTALL OIL PAN AND OIL PUMP

NOTE: When the oil pan is installed, the oil pump is damaged.



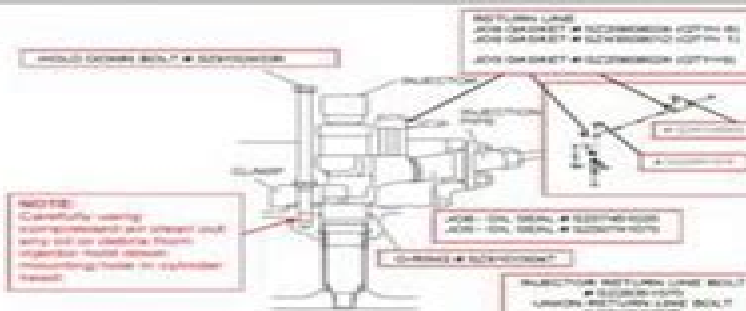
5. INSTALL OIL PAN AND OIL PUMP

NOTE: When the oil pan is installed, the oil pump is damaged.

HINO TRUCKS

Tech Tip No. 00-10-003
Group 00-10-003
Issue Date 00-10-003

ENGINE TECH TIPS



NOTE: Consult with your distributor or Hino dealer for the correct oil pan and oil pump.

Assemble the injection pipe temporarily, and tighten the injection head down bolt to the specified torque.

Tightening Torque: 20 N·m (1.5 ft·lb)

Tighten the nut of the injection pipe to the specified torque.

Tightening Torque: 40 N·m (3.0 ft·lb)

Install the return line with new gaskets (oil) and tighten the joint bolts to the specified torque.

Tightening Torque: 12.5 N·m (1.0 ft·lb)

CAUTION:

The injection head return line (oil) is a different model (oil) than the oil pan head return line (oil).

Hino Parts Manual

Jiyuan Zhang



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