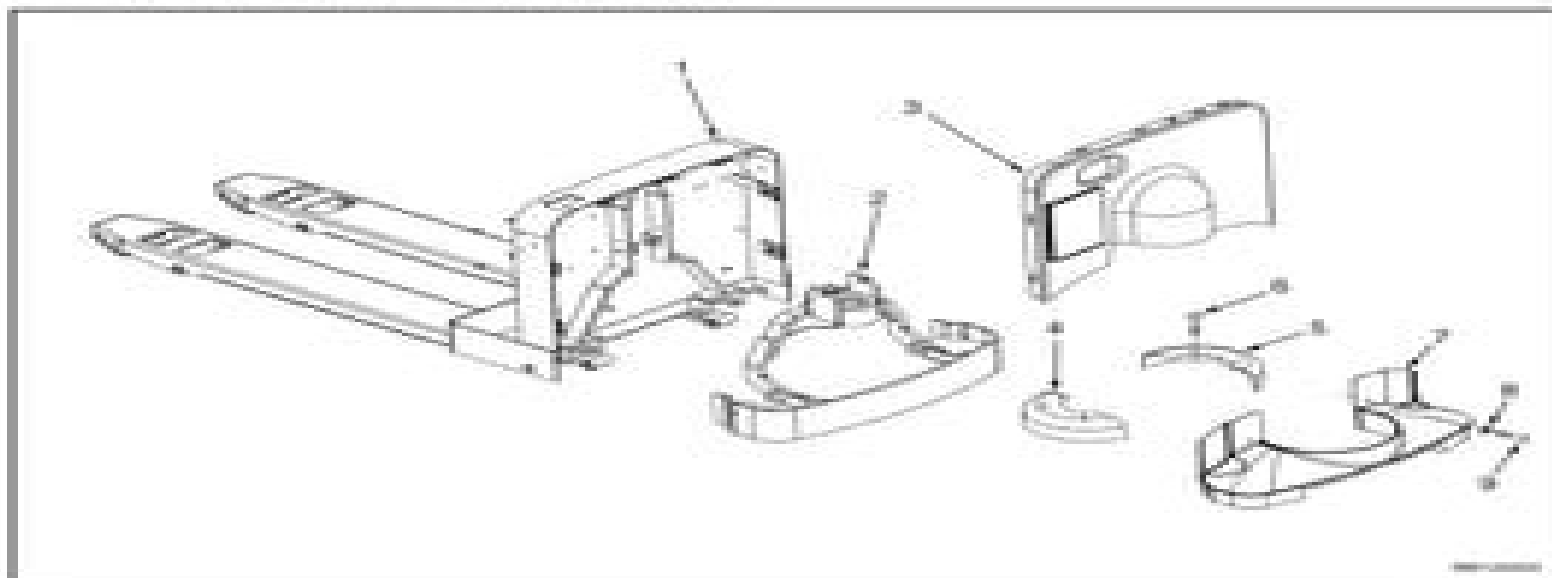


General

DESCRIPTION

The main frame has mounts for the lifting mechanism, the electrical system parts, the hydraulic pump assembly, and the master drive unit (MDU). Repair procedures for major systems/parts that fasten to the main frame are found in separate SRM manuals. Models with a fork frame weldment have mounts for the lifting mechanism. See Figure 1. The

fork frame weldment is fastened to the main frame by the links of the lifting mechanism. The base of the forks and the battery end of the weldment are lifted by the cylinder to raise the load. At the same time, the fork tips are lifted by linkage operating the load wheel assembly. There is also a mount for the optional casters. The mounting holes for the casters are in the main frame weldment.



- 1. FORKS
- 2. FRAME
- 3. UPPER COVER
- 4. MOTOR COVER RH
- 5. MOTOR COVER LH

- 6. COUNTERSUNK CAPSCREW
- 7. LOWER COVER
- 8. WASHER
- 9. BUTTON HEAD CAPSCREW

Figure 1. Frame Weldment and Covers W402, W422, and W402

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