



# Quality Systems Basics 2009

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Quality Systems Basics rev March 2009

Global Purchasing and Supply Chain



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## QSB Strategies

1. Fast Response
  - Fast Response Process
  - Problem Solving
  - Lessons Learned
2. Control of Non-Conforming Product
3. Verification Station
4. Standardized Operations
  - Work Place Organization – The 7 Wastes
  - Standardized Work Instructions – SOS
  - Operator Instructions – JES
  - Manufacturing Gage Control (NEW)
5. Standardized Operator Training – JIT
6. Error Proofing Verification
7. Layered Process Audits
8. RPN Risk Reduction (Reverse PFMEA)
9. Contamination Control
10. Supply Chain Management

# Gm Quality Manual

**M Lipman**



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