

# CHEVROLET SMALL BLOCK

## PARTS INTERCHANGE MANUAL

SELECTING AND SWAPPING HIGH PERFORMANCE SMALL BLOCK PARTS

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**Ed Staffel**

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# Gm Interchange Parts Manual

**George Reid**



## **Gm Interchange Parts Manual:**

*Chevrolet Parts Interchange Manual, 1959-1970* Paul A. Herd, Swapping or interchanging parts is a time honored practice and this book is the source for Chevrolet parts interchanges **GM Auto Parts Interchange Manual 1935-1952** F. D. Harper, 2011-12-28 The part interchange manual can be used to look up NOS part numbers It includes approximately 3000 parts descriptions with factory part numbers by make model and year for Pontiac Chevrolet Buick and Oldsmobile parts by year make and model that are interchangeable For example you can also determine if different years of Pontiac used the same part or as a parts manual for your car Covers engine parts body parts electrical parts suspension parts clutches transmission rear ends steering and more There are even some parts listed for the early 1930 s For convenience the parts are listed in sequence by group number Model application or interchangeable parts for each car line is shown under the respective columns Anyone looking for or selling parts attending swap meets or restoring an antique auto will be able to put this information to good use **GM Parts Interchange Manual 1950-1965** F. D. Harper, 2011-12-28 This parts interchange manual has been designed to help in the purchase and identification of original equipment parts It will save many hours of time locating the parts needed This manual will show exactly what parts from which vehicles are identical There may be no need to pay a high price for a supposedly rare part when it may be identical to many other vehicles parts Many parts interchange between different years makes and models For example a part from a 53 Pontiac may be the same as for a 55 Cadillac or a part from a 65 Chevy Impala may be the same as a part for 64 Buick This manual is a great reference source for a restoration project It includes a model identification chart engine identification information serial number charts original factory part numbers for certain parts it includes casting numbers and more The manual is broken down by the major groups listed below and each of these groups is further broken down into specific parts For example under the body group it lists everything from bumpers to window regulators Below are the groups and a sample of what is included in each group Axel group Shafts housing gears etc Bearing group Pinion wheel etc Body group Fenders grilles doors bumpers etc Brake group Drums master cylinders shoes etc Clutch group Cover disc etc Cooling group Radiator water pump etc Electrical group Alternator horn distributor wiper motors etc Engine group Camshaft crankshafts heads manifolds etc covers 6 cylinder up to the 430 Fuel group Carburetors fuel pumps tanks etc Suspension group Springs shocks tie rods etc Transmission group Complete transmissions gears shaft etc Glass group Windshield back window vent door Wheel group Hubs wheels Chevrolet Bel Air Biscayne Chevelle Chevy II Corvair Corvette Delray Deluxe Impala Malibu Nova Special Oldsmobile 98 Classic Cutlass Delta 88 Deluxe Dynamic Dynamic 88 F85 Futurmatic Jetstar 88 Jetstar I Standard Super Super Deluxe Starfire Pontiac Chieftain Bonneville Catalina Grand Prix GTO Lemans Star Chief Streamliner Super Chief Tempest Ventura Buick Century Invite LeSabre Limited Electra Riviera Road Master Skylark Special Super Wildcat Cadillac 60 61 62 63 75 Brougham Calais Deville Eldorado Fleetwood *Pontiac Auto Parts Interchange Manual 1950-1965* F. D. Harper, 2012-02-03

This Pontiac parts interchange manual has been designed to help you in the purchase and identification of original equipment parts. It will save many hours of time locating the parts you need. With this manual you will know exactly what parts from which GM vehicles are identical. There may be no need to pay a high price for a supposedly rare part when it may be identical to many other vehicles parts. Many parts interchange between different years, makes and models. For example, a part from a '53 Pontiac may be the same as for a '55 Cadillac or a part from a '65 Chevy Impala may be the same as a part for '64 Buick. This manual may not only save you money, it could be a great reference source for your restoration project. It includes a model identification chart, engine identification information, serial number charts, original factory part numbers for certain parts, it includes casting numbers and more. The manual is broken down by the major groups listed below, and each of these groups is further broken down into specific parts. For example, under the body group, it lists everything from bumpers to window regulators. Below are the groups and a sample of what is included in each group: Axle group: Shafts, housing, gears, etc. Bearing group: Pinion wheel, etc. Body group: Fenders, grilles, doors, bumpers, etc. Brake group: Drums, master cylinders, shoes, etc. Clutch group: Cover, disc, etc. Cooling group: Radiator, water pump, etc. Electrical group: Alternator, horn, distributor, wiper motors, etc. Engine group: Camshaft, crankshafts, heads, manifolds, etc. covers, 6 cylinder up to the 430. Fuel group: Carburetors, fuel pumps, tanks, etc. Suspension group: Springs, shocks, tie rods, etc. Transmission group: Complete transmissions, gears, shaft, etc. Glass group: Windshield, back window, vent door. Wheel group: Hubs, wheels. This manual covers Pontiac: Chieftain, Bonneville, Catalina, Grand Prix, GTO, Lemans, Star, Chief, Streamliner, Super Chief, Tempest, Ventura, Chevrolet: Bel Air, Biscayne, Chevelle, Chevy II, Corvair, Corvette, Delray, Deluxe, Impala, Malibu, Nova, Special, Oldsmobile: 98, Classic, Cutlass, Delta, 88, Deluxe, Dynamic, Oldsmobile: 88, F85, Futuramic, Jetstar, 88, Jetstar I, Standard, Super, Super Deluxe, Starfire, Buick: Century, Invicta, LeSabre, Limited, Electra, Riviera, Road Master, Skylark, Special, Super, Wildcat, Cadillac: 60, 61, 62, 63, 75, Brougham, Calais, Deville, Eldorado, Fleetwood.

**Chevrolet Small Block Parts Interchange Manual - Revised Edition** Ed Staffel, 2019-08-15

If you're building a salvage yard stroker motor, looking to make a numbers matching engine, saving money on repurposing factory parts, or simply looking to see which parts work together, this book is a must-have addition to your library. This updated edition provides detailed interchange information on cranks, rods, pistons, cylinder heads, intake manifolds, exhaust manifolds, ignitions, carburetors, and more. Casting and serial number identification guides are included to help you through the myriad of available parts in salvage yards, at swap meets, and on the internet. Learn what parts can be combined to create various displacements, which parts match well with others, where factory parts are best, and where the aftermarket is the better alternative. Solid information on performance modifications is included where applicable. The first and second generation of small block Chevy engines have been around for more than 60 years, and a byproduct of the design's extremely long production run is that there is a confusing array of configurations that this engine family has seen. Chevy expert Ed Staffel delivers this revised edition on everything you need to know about parts interchangeability for the small block Chevy. Build

your Chevy on a budget today      **Chevrolet Auto Parts Interchange Manual 1950-1965** F. D. Harper, 2012-02-03 This Chevrolet parts interchange manual has been designed to help you in the purchase and identification of original equipment parts It will save many hours of time locating the parts you need With this manual you will know exactly what parts from which GM vehicles are identical There may be no need to pay a high price for a supposedly rare part when it may be identical to many other vehicles parts Many parts interchange between different years makes and models For example a part from a 53 Pontiac may be the same as for a 55 Cadillac or a part from a 65 Chevy Impala may be the same as a part for 64 Buick This manual may not only save you money it could be a great reference source for your restoration project It includes a model identification chart engine identification information serial number charts original factory part numbers for certain parts it includes casting numbers and more The manual is broken down by the major groups listed below and each of these groups is further broken down into specific parts For example under the body group it lists everything from bumpers to window regulators Below are the groups and a sample of what is included in each group Axel group Shafts housing gears etc Bearing group Pinion wheel etc Body group Fenders grilles doors bumpers etc Brake group Drums master cylinders shoes etc Clutch group Cover disc etc Cooling group Radiator water pump etc Electrical group Alternator horn distributor wiper motors etc Engine group Camshaft crankshafts heads manifolds etc covers 6 cylinder up to the 430 Fuel group Carburetors fuel pumps tanks etc Suspension group Springs shocks tie rods etc Transmission group Complete transmissions gears shaft etc Glass group Windshield back window vent door Wheel group Hubs wheels This manual covers Chevrolet Bel Air Biscayne Chevelle Chevy II Corvair Corvette Delray Deluxe Impala Malibu Nova Special Oldsmobile 98 Classic Cutlass Delta 88 Deluxe Dynamic Dynamic 88 F85 Futurmatic Jetstar 88 Jetstar I Standard Super Super Deluxe Starfire Buick Century Invicta Lesabre Limited Electra Riviera Road Master Skylark Special Super Wildcat Cadillac 60 61 62 63 75 Brougham Calais Deville Eldorado Fleetwood Pontiac Chieftain Bonneville Catalina Grand Prix GTO Lemans Star Chief Streamliner Super Chief Tempest Ventura      **Gm Mechanical and Body Interchange Manual 1950-1965** F. D. Harper, 2011-12-01 This GM parts interchange manual has been designed to help you in the purchase and identification of original equipment parts It will save many hours of time locating the parts you need With this manual you will know exactly what parts from which vehicles are identical There may be no need to pay a high price for a supposedly rare part when it may be identical to many other vehicles parts Many parts interchange between different years makes and models For example a part from a 53 Pontiac may be the same as for a 55 Cadillac or a part from a 65 Chevy Impala may be the same as a part for 64 Buick This manual may not only save you money it could be a great reference source for your restoration project It includes a model identification chart engine identification information serial number charts original factory part numbers for certain parts it includes casting numbers and more The manual is broken down by the major groups listed below and each of these groups is further broken down into specific parts For example under the body group it lists everything from bumpers to window regulators

**Corvette, 1968-1982 : Parts Interchange Manual** Paul A. Herd, **Chevrolet Small Block V-8 Interchange Manual** David Lewis, In production for over 20 years nearly every Chevrolet V 8 passenger sedan is powered by this engine This comprehensive manual is packed with photos and detailed information *Oldsmobile Auto Parts Interchange Manual 1935-1952* F. D. Harper, 2012-02-20 The part interchange manual can be used to look up NOS part numbers It includes approximately 3000 parts descriptions with factory part numbers by make model and year for Oldsmobile Pontiac Chevrolet and Buick parts by year make and model that are interchangeable For example you can also determine if different years of Pontiac used the same part or as a parts manual for your car Covers engine parts body parts electrical parts suspension parts clutches transmission rear ends steering and more There are even some parts listed for the early 1930 s For convenience the parts are listed in sequence by group number Model application or interchangeable parts for each car line is shown under the respective columns Anyone looking for or selling parts attending swap meets or restoring an antique auto will be able to put this information to good use *Cars & Parts* ,1990 *Chevy Small-Block V-8 Interchange Manual, 2nd Edition* David Lewis, 2009 The small block Chevrolet engine is the most popular engine in the world among performance enthusiasts and racers But with its popularity come certain problems and this book is your step by step go to manual **How to Build Max-Performance Buick Engines** Jefferson Bryant, 2008-06 The photos in this edition are black and white Skylarks GSXs Grand Nationals Rivieras Gran Sports the list of formidable performance Buicks is impressive From the torque monsters of the 1960s to the high flying Turbo models of the 80s Buicks have a unique place in performance history During the 1960s when word of the mountains of torque supplied by the big inch Buicks hit the street nobody wanted to mess with them Later big inch Buicks and the Hemi Chryslers went at it hammer and tongs in stock drag shootouts and in the pages of the popular musclecar magazines of the day The wars between the Turbo Buicks and Mustang GTs in the 1980s were also legendary as both cars responded so well to modifications How to Build Max Performance Buick Engines is the first performance engine book ever published on the Buick family of engines This book covers everything from the Nailheads of the 50s and early 60s to the later evolutions of the Buick V 8 through the 60s and 70s through to the turbo V 6 models of the 70s and 80s Veteran magazine writer and Buick owner Jefferson Bryant supplies the most up to date information on heads blocks cams rotating assemblies interchangeability and oiling system improvements and modifications along with details on the best performance options available avenues for aftermarket support and so much more Finally the Buick camp gets the information they have been waiting for and it s all right here in How to Build Max Performance Buick Engines *Small-Block Chevrolet* Larry Atherton, Larry Schreib, 2015-01-15 The small block Chevrolet is easily the most popular V 8 engine ever built It was introduced in 1955 and remained in production until the mid 1990s powering legendary cars such as the 1955 1957 Chevys Camaros Impalas Novas Chevelles and of course the most popular sports car of all time the Corvette Of course whether restoring or modifying one of these classics the time comes when your small block Chevy needs rebuilding This updated

version of Small Block Chevrolet Stock and High Performance Rebuilds is a quality step by step Workbench book that shows you how to rebuild a street or racing small block Chevy in your own garage It includes more than 600 color photos and easy to read text that explains every procedure a professional builder uses to assemble an engine from crankshaft to carburetor Detailed sections show how to disassemble a used engine inspect for signs of damage select replacement parts buy machine work check critical component fit and much more Performance mods and upgrades are discussed along the way so the book meets the needs of all enthusiasts from restorers to hot rodders Small Block Chevrolet Stock and High Performance Rebuilds is a must have for every small block Chevy fan

**LS Engine Parts Interchange: 1997-2020** Joseph Potak, Jefferson Bryant, 2025-04-15 Mix and match parts for your LS engine to maximize power on a budget With its debut in 1997 the General Motors LS series engine arguably became the most popular V 8 engine in the world It was first offered in Corvettes and then migrated to the entire General Motors lineup where V 8s were offered and millions have been manufactured These engines are compact powerful and abundantly available through salvage yards and crate engine programs Due to being manufactured for more than 20 years many versions of the LS engine platform exist including more than 30 variants Many parts are interchangeable but some are not In LS Engine Parts Interchange 1997 2020 veteran LS engine authors Joseph Potak and Jefferson Bryant present a wealth of knowledge regarding which parts work well together and which parts do not Parts that are covered include engine blocks rotating assemblies cylinder heads camshafts and the valvetrain oiling systems intake manifolds electronic engine controls and more Which cam works best for your application Perhaps you are interested in building a stroker with factory parts Can you retrofit the free flowing Gen IV heads onto a Gen III block This book covers each of these topics If you would like to extract more horsepower using all factory parts if you want to plan for a swap or if you simply want to know more about the entire LS engine family this book is a vital resource

**Corvette Restoration Guide, 1963-1967** Richard Newton, The ultimate guide to restoring the most popular and collectible Corvettes the Sting Rays built from 1963 67 Correctly finish your Sting Ray to its original factory specs Hundreds of photographs aid in parts identification and correct assembly of the engine chassis body sheet metal interior exterior colors trim electrical wheels tires and more

**Ford Big-Block Parts Interchange** George Reid, 2017-12-15 Over the course of performance car history and specifically muscle car history big block engines are particularly beloved and for good reason Not only are they the essence of what a muscle car is but before modern technology and stroker engines they were also the best way to make a lot of horsepower All of the Detroit manufacturers had their versions of big block engines and Ford was no exception Actually Ford was somewhat unique in that it had two very different big block engine designs during the muscle car era The FE engine was a design pioneered in the late 1950s primarily as a more powerful replacement for the dated Y block design because cars were becoming bigger and heavier and therefore necessitated more power to move What started as torquey engines meant to move heavyweight sedans morphed into screaming high performance mills that won Le Mans and drag racing championships

through the 1960s By the late 1960s the design was dated so Ford replaced the FE design with the 385 series also known as the Lima design which was more similar to the canted valve Cleveland design being pioneered at the same time It didn't share the 1960s pedigree of racing success but the new design was better in almost every way it exists via Ford motorsports offerings to this day In Ford Big Block Parts Interchange Ford expert and historian George Reid covers both engines completely Interchange and availability for all engine components are covered including cranks rods pistons camshafts engine blocks intake and exhaust manifolds carburetors distributors and more Expanding from the previous edition of High Performance Ford Parts Interchange that covered both small and big block engines in one volume this book cuts out the small block information and devotes every page to the FE Series and 385 big blocks from Ford which allows for more complete and extensive coverage p p1 margin 0 0px 0 0px 0 0px 0 0px font 12 0px Arial

**How to Restore Your C3 Corvette** Walt Thurn, 2013 Provides essential information for those who want to restore this Corvette model at home

**How To Rebuild and Modify Your Manual Transmission** Robert Bowen, This resource explains how to rebuild and modify transmissions from both rear and front wheel drive cars It explains the principles behind the workings of all manual transmissions and helps readers understand what they need to do and know to rebuild their own transmissions Includes how to determine what parts to replace how and why to replace certain seals spacers springs forks and other parts and where to find and how to measure the specifications for each particular transmission

**Subject Guide to Books in Print**, 1997



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