

Name _____

Football and Friends



Omar loved football. When he was six years old, his big brother showed him how to throw the ball. Omar could not throw the ball far. But Sami was a good teacher. They played every day so that Omar could learn. One day, Omar was playing football at the park with friends. A boy came up to them.

8
17
26
36
45
55
58

The boy's name was Roy. He had just moved there. Omar asked Roy to play football. "I am not good at football," Roy said. "I can not throw the ball far." Omar said, "It was hard for me too." They started to play. Roy played too.



68
79
90
100
104



Roy could not throw far. But, Omar could throw very well. After the game, Omar went to Roy. He asked Roy to go to his house. Omar could help Roy learn to throw the ball. Omar was happy to find a new friend. Roy was happy to learn to throw the ball.

112
120
130
140
151
156

Fluency Tracker	1 st Read	2 nd Read	3 rd Read
Accuracy			
Words Per Minute			



Football and Friends

How do Roy and Omar feel at the end of the story?



They feel mad.

They feel happy.

How did Roy's problem get solved?

- He never played football
- Omar said he would teach him to throw the ball.

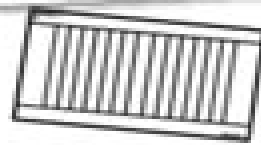
How old was Omar when he learned to throw a football?



- He was sixteen years old.
- He was six years old.



A park



A football field



Football Passages 2nd Grade

Emilie Sanchez



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leaders if the symbol has a leader click once to place the leader then click a second time to place the symbol multiple leaders while dragging the symbol and before placing it press ctrl the note stops moving and a second leader is added while still

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conventional method for designing surface finish as per is 696 surface texture specified by indicating the following a roughness value i e ra value in mm b machining allowance in mm c sampling length or instrument cut off length in mm d machining production method and e direction of lay in the symbol form as x m c r

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for jis symbols specify roughness ra roughness rz rmax for gost symbols you can also select use for notation displays the surface finish symbol 0 5 times larger than the default size add default symbol displays the default surface finish symbol in parentheses format use document font

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bs en iso 1302 2002 geometrical product specifications gps indication of surface texture in technical product documentation for notes on surface roughness use link surface roughness notes the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces

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let s take a look how the jis defines each type of plating such as chrome plating and zinc plating the jis defines the types grades and symbols for electro galvanizing as shown in the table below

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1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining

method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols

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surface symbol symbol indicating a surface where removal processes are prohibited symbol indicating a surface that requires a removal process examples of indicating the ra upper limit a b c example of indicating grain direction examples of indicating ra upper limit and lower limit a b examples of indicating the machining method

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jan 6 2021 the basic surface finish symbol is a check mark with the point resting on the surface to be specified variations of this symbol provide additional instructions as described in the table below figure 5 surface finish symbols basics

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surface finish symbols you can specify the surface texture of a part face by using a surface finish symbol you can select the face in a part assembly or drawing document surface finish symbols are formed by combining the symbol and lay direction direction of lay

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to open the surface finish propertymanager do one of the following insert a new surface finish symbol click surface finish on the annotation toolbar or click insert annotations surface finish symbol select an existing surface finish symbol

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may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

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use the toolbox surface finish symbol dialog box to configure the surface finish symbols you add to drawings to open the toolbox surface finish symbols dialog box do one of the following click surface finish symbols mechanical toolbox toolbar

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may 28 2023 the surface finish symbol standards refer to the internationally recognized guidelines and conventions for representing surface finishes on engineering drawings there are mainly two standards iso 1302 asme y14 36 you can follow the above standards when you need to use surface finishing symbols for your drawings

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