

TRANSMISSION ASSEMBLIES

CLUTCH

The master clutch assembly is composed of two dry, single-plate clutches, one for the tractor transmission drive and the other for the power-take-off drive.

The unit is controlled by one single pedal which, during the first part of its travel, disengages the main clutch (transmission) and in the following one, the power-take-off, but only when this attachment is directly driven by the engine (independent power-take-off).

The three diagrams of Fig. 82 illustrate, respectively:

a) the clutch engaged; b) the main clutch disengaged; c) clutch completely disengaged.

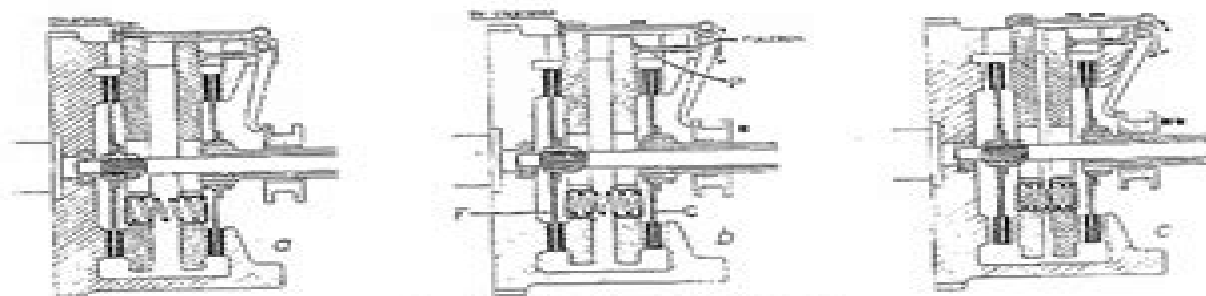


Fig. 82. - Clutch functional diagram.

a - engaged clutch.

b - main clutch, disengaged.

c - clutch, completely disengaged.

F = Power take-off driven plate - C = Gearbox driven plate - P = Lever points.

B

Removal and stripping of clutch.

Removing the clutch assembly from tractor:

Parts to be removed.

The batteries.

The exhaust pipe.

The engine, with the front axle (Fig. 83).

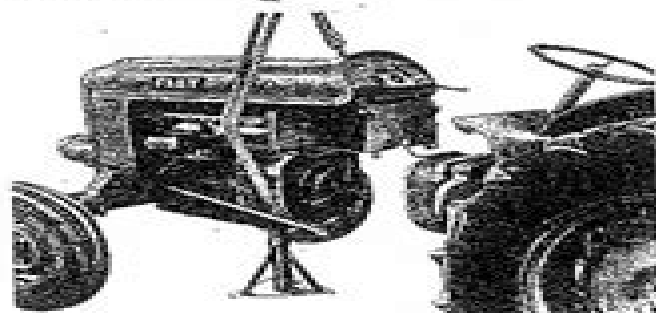


Fig. 83. - Removal of engine, with front axle.

Operations and cautions.

Disconnect the following components:

- the hydraulic pump oil lines, the steering shaft lever longitudinal tie-rod, the board from the battery support and this support from the gearbox case, the accelerator pedal tie-rod from the transmission shaft; the electric cables central connection;
- fit two wooden wedges on the front axle, attach the engine assembly to a lift and place the gearbox case on a stand;
- remove the screws assembling the engine to the gearbox and facilitate the removal by actuating the clutch pedal.

Note. - To pull the flywheel inner pilot bearing use tool A 619022.

Fiat 411r Workshop Manual

John Harold Haynes, James Larminie

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the authors' names.

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Chilton's Import Car Repair Manual Chilton Automotive Editorial Staff, Chilton Book Company, 1979 This book includes repair information on cars and light trucks Includes specifications tune ups troubleshooting and diagnosis engine rebuilding emissions controls brakes transmissions and more

Power Farming in Australia and New Zealand Technical Manual, 1965

411 R Wheel Tractor Service Manual Fiat (Firm), 1963

Road and Track, 1970

Fiat 127 Owners Workshop Manual John Harold Haynes, H. S. H. Phelps, 1987

Fiat owner's workshop manual John Harold Haynes, J. C. Larminie, 1973

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