

$\mu''$ AA	500	250	125	63	32	16
$\mu m Ra$	12.5	6.3	3.2	1.6	0.8	0.4
HORIZONTAL MILLING						
VERTICAL MILLING						
TURNING						
	N10	N9	N8	N7	N6	N5
	Δ	Δ Δ		Δ Δ Δ		Δ Δ Δ
	▽▽	▽▽▽		▽▽▽▽		▽▽▽▽
	N7	N6	N5	N4	N3	N2
PLAIN GRINDING						
FLAT LAPPING						
EXTERNAL GRINDING						
$\mu m Ra$	1.6	0.8	0.4	0.2	0.1	0.05
$\mu''$ AA	63	32	16	8	4	2

# Engineering Finishes Guide

**TD Snyder**

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