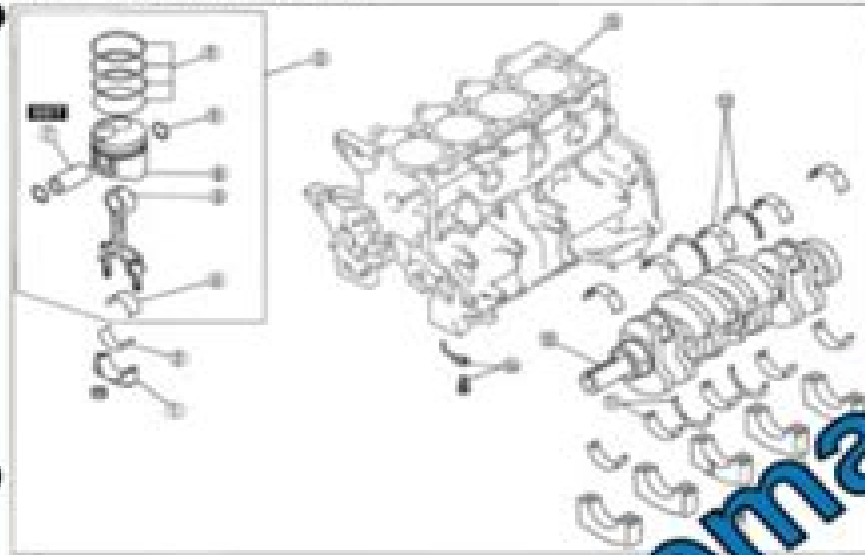


# Mazda BT-50 2006-2015 Workshop Manual

## MECHANICAL [WL-3]

### CYLINDER BLOCK DISASSEMBLY (M) [WL-3]

1. Disassemble in the order shown in the figure.



1. Connecting rod cap (See 01-10A-15 Connecting Rod Cap Disassembly Note.)	2. Piston, connecting rod (See 01-10A-16 Piston, Connecting Rod Disassembly Note.)
3. Upper connecting rod bearing (See 01-10A-16 Piston, Connecting Rod Disassembly Note.)	4. Piston pin (See 01-10A-16 Piston Pin Disassembly Note.)
5. Piston pin cap (See 01-10A-16 Piston Pin Disassembly Note.)	6. Piston (See 01-10A-16 Piston Disassembly Note.)
7. Piston pin (See 01-10A-16 Piston Pin Disassembly Note.)	8. Piston (See 01-10A-16 Piston Disassembly Note.)
9. Piston pin (See 01-10A-16 Piston Pin Disassembly Note.)	10. Piston (See 01-10A-16 Piston Disassembly Note.)

### Connecting Rod Cap Disassembly

1. Before removing the connecting rod cap, inspect the connecting rod side clearance. (See 01-10A-27 CONNECTING ROD INSPECTION [WL-3].)

### Piston, Connecting Rod Disassembly Note

1. Before removing the connecting rod, inspect the connecting rod side clearance. (See 01-10A-27 CONNECTING ROD INSPECTION [WL-3].)
2. Inspect the piston and connecting rod. (See 01-10A-28 PISTON AND CONNECTING ROD INSPECTION [WL-3].)

01-10A-15

## MECHANICAL [WL-3]

### Timing Gear Cover Disassembly Note

1. Remove the timing gear cover using a separator bar.

2. Remove the oil seal using a separator bar.

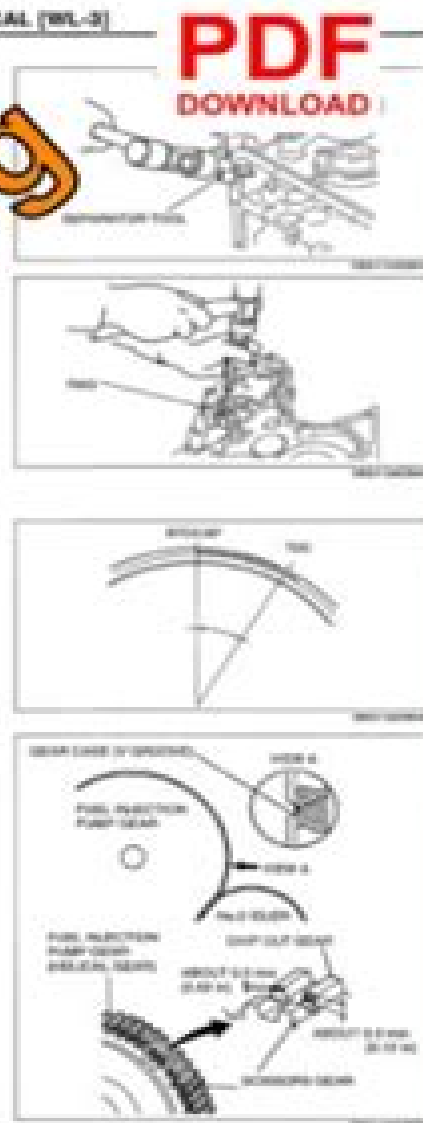
### Injection Pump Gear Disassembly Note

1. Set the No. 1 cylinder to TDC of compression.
2. Rotate the flywheel ring gear from TDC to approximately 30° BTDC (about 10 teeth on the gear).

3. Verify that the end face (V groove) of the timing gear case and the slip out gear of the fuel injection pump gear are aligned.

#### Note

- If the slip out gear is hard to feed, move the fuel injection pump gear on mesh back and forth, then check the slip out gear.



01-10A-12

# Mazda Bt 50 Service Manual

**Yijin Wang**



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## **Table of Contents Mazda Bt 50 Service Manual**

1. Understanding the eBook Mazda Bt 50 Service Manual
  - The Rise of Digital Reading Mazda Bt 50 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Mazda Bt 50 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mazda Bt 50 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mazda Bt 50 Service Manual
  - Personalized Recommendations
  - Mazda Bt 50 Service Manual User Reviews and Ratings
  - Mazda Bt 50 Service Manual and Bestseller Lists
5. Accessing Mazda Bt 50 Service Manual Free and Paid eBooks

- Mazda Bt 50 Service Manual Public Domain eBooks
- Mazda Bt 50 Service Manual eBook Subscription Services
- Mazda Bt 50 Service Manual Budget-Friendly Options
- 6. Navigating Mazda Bt 50 Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Mazda Bt 50 Service Manual Compatibility with Devices
  - Mazda Bt 50 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mazda Bt 50 Service Manual
  - Highlighting and Note-Taking Mazda Bt 50 Service Manual
  - Interactive Elements Mazda Bt 50 Service Manual
- 8. Staying Engaged with Mazda Bt 50 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mazda Bt 50 Service Manual
- 9. Balancing eBooks and Physical Books Mazda Bt 50 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mazda Bt 50 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mazda Bt 50 Service Manual
  - Setting Reading Goals Mazda Bt 50 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mazda Bt 50 Service Manual
  - Fact-Checking eBook Content of Mazda Bt 50 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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