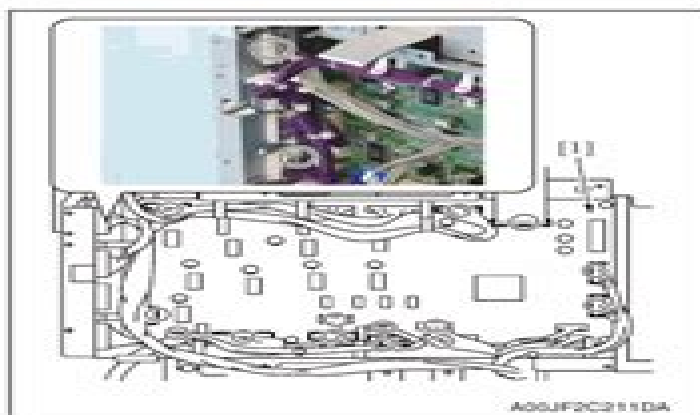
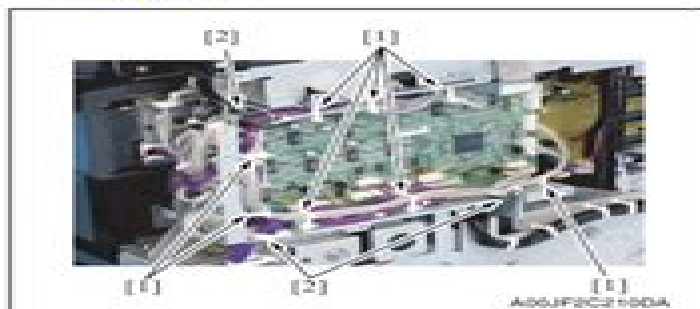


**6.3.54 High voltage unit/V1 (HV1)**

1. Remove the upper rear cove /1, upper rear cover /2 and lower rear cover.  
[See P.116](#)
2. Remove the rear right cove /1, rear right cove /2, rear right cove /3 and rear right cove /4.  
[See P.115](#)
3. Remove the DC power supply.  
[See P.160](#)
4. Open the PWB box.  
[See P.172](#)



5. Remove the harness from eight wire saddles (1) and three edge covers (2).
6. Remove all connectors and the flat cable on the paper feed/transport drive board (1).

# Km C451 Service Manual

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