



Service Manual

454 Tractor Engine

INTERNATIONAL HARVESTER

International 454 Workshop Manual

Sebastian Brünink



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the qq15de motor has a cast iron cylinder block cylinder bore is 73 6 mm 2 9 in and the piston stroke is 88 0 mm 3 46 in the
pistons are each fitted with two compression rings and a single oil ring the compression ratio is 9 9 1 the engine uses forged
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the 1 8 l 1 769 cc qq18de was designed for nissan by aichi machine industry japan it is manufactured both in japan and the mexican city of aguascalientes bore and stroke is 80 mm 88 mm 3 15 in 3 46 in the engine is tuned to achieve most of its torque at low revs at the expense of raw power at high revs making the engine very responsive in day to day driving it has a cast iron engine block aluminum dohc cylinder head uses multi port fuel injection forge

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jun 9 2022 the qq15de engine or qq15 for short was designed to replace the ga15de and was based on the qq16de the manufacturer has reduced the diameter of the cylinders in