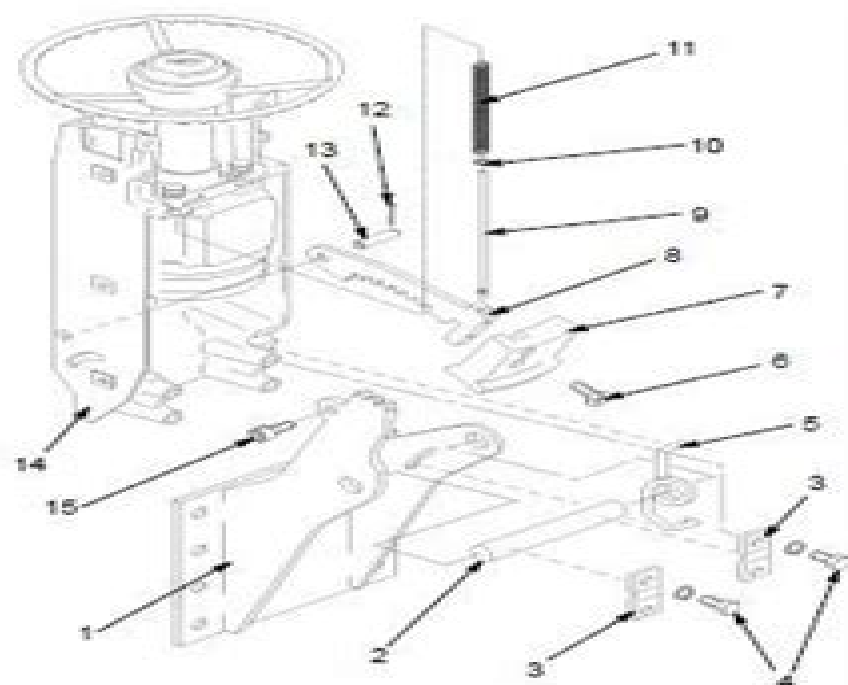


STEP 2.

Install the mount on the cowl. Install the latch on the bracket, using the pin and cotter pin. Install the bracket on the mount with the pivot shaft and spring. Install the plates and cap-screws that hold the bracket to the shaft. Install the spring, washer and rod for the latch. Install the knob on the latch. Install the allen screw and nut.



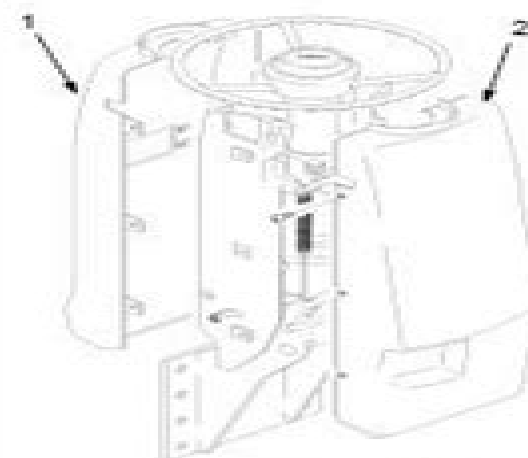
- | | | |
|----------------|------------|-----------------|
| 1. MOUNT | 6. SCREW | 11. SPRING |
| 2. PIVOT SHAFT | 7. KNOB | 12. COTTER PIN |
| 3. PLATE | 8. LATCH | 13. PIN |
| 4. CAPSCREW | 9. ROD | 14. BRACKET |
| 5. SPRING | 10. WASHER | 15. ALLEN SCREW |

STEP 3.

Install the instrument cluster on the front cover. See the section **INSTRUMENT CLUSTER, 2200 SRM 514** to make the necessary wiring connections for the S/H2.00-3.200XM (S/H40-65XM). See the section **ELECTRICAL SYSTEM, 2200 SRM 560** to make the necessary wiring connections for the J2.00-3.200XM (J40-65XM), E2.00-3.200XM (E45-65XM), J1.60-2.000MT (J30-400MT) and N30XMH. Install the covers on the bracket. Connect the hydraulic lines to the steering control unit.

⚠ WARNING

The hydraulic hoses **MUST** be connected to the correct ports or the steering system will not operate as expected. This operation that is not expected can cause damage or personal injury. Make sure the hoses are identified and connected correctly.



1. FRONT COVER
2. REAR COVER

FIGURE 6. ASSEMBLY OF THE "COM" STEERING HOUSING (2 of 2)

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B Lingard



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