

Apply a thin coat of 2-stroke oil to the cylinder wall and piston rings.

Slowly lower the cylinder over the piston while compressing the piston rings (After '85: the piston ring). Take care not to catch the rings (After '85: the ring) on a port.



Place the clutch cable holder onto the right rear cylinder mounting stud.

Tighten the four cylinder mounting nuts in a criss cross pattern in 2 to 3 steps to the specified torque.

TORQUE: 25–29 N·m (2.5–2.9 kg·m, 18–21 ft·lb)



Install the following:

- new gasket and exhaust manifold (After '85).
 - radiator-to-water pump hose.
 - cylinder head (Page 6-5).
 - reed valve (Page 4-20).
 - carburetor (Page 4-17).
 - ATAC rack ('85: Page 7-4).
 - head pipe ('85: Page 7-3).
 - expansion chamber ('85: Page 14-5, After '85: Page 14-6).
- Adjust clutch lever free play (Page 3-13).

Perform the following inspections:

- Check for compression leaks.
- Listen for abnormal engine noises.
- Check for carburetor insulator air leaks.

Fill the radiator with coolant (Page 10-4).



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Peipei Pang



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