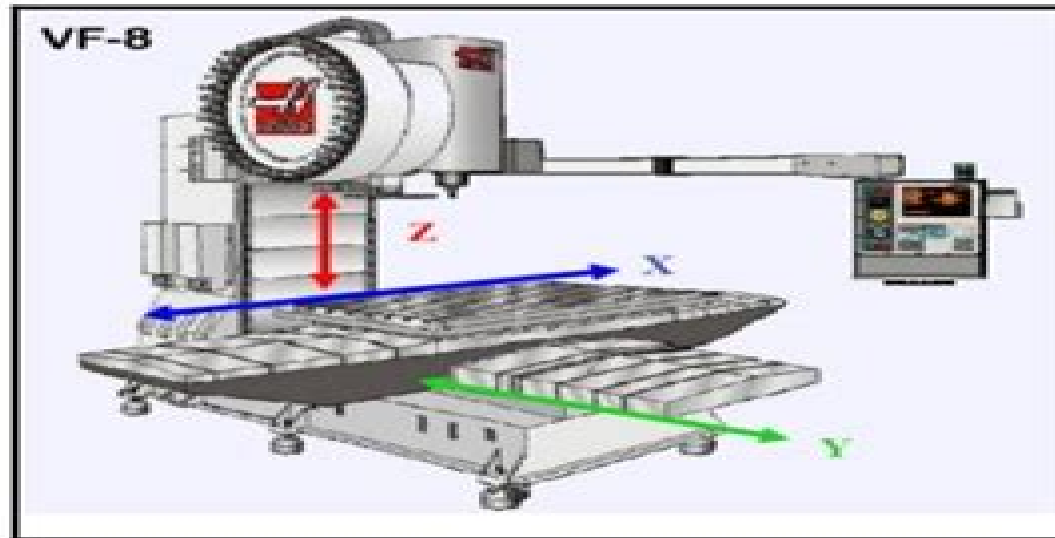


Vertical Machining Center Travels



Haas VMC (VF-8) shown with the X, Y, and Z axis

The machine illustration shows three directions of travel available on a vertical machine center. Now to carry the number line idea a little further, imagine such a line placed along each set of travels (or axis) of the machine.

The first number line would be the left-to-right, or "X", axis of the machine. Positive X values would move the spindle to the right on our part, and negative would move the spindle to the left.

If we place a similar number line along the front-to-back, or "Y" axis, and wanted to move the spindle to the back of the table, these would be positive values. Moving the spindle towards the operator would be negative values in the Y axis.

The third axis of travel on our machine is the up-and-down, or "Z" axis. A positive Z value will move the spindle up towards the tool change position, and negative values would move the spindle towards our part.

All axes of Haas VMCs have a resolution of .0001" inches (or .001mm).

Haas Mill Parts Manual

Thomas Scanlan



Haas Mill Parts Manual:

Army Sustainment, 2015 The Department of the Army's official professional bulletin on sustainment publishing timely authoritative information on Army and Defense sustainment plans programs policies operations procedures and doctrine for the benefit of all sustainment personnel *Essential Guide to Metals and Manufacturing* Krishan Katyal, 2019-04-30 This book is intended for new owners engineers technicians purchasing agents chief operating officers finance managers quality control managers sales managers or other employees who want to learn and grow in metal manufacturing business The book covers the following 1 Basic metals their selection major producers and suppliers websites 2 Manufacturing processes such as forgings castings steel fabrication sheet metal fabrication and stampings and their equipment suppliers websites 3 Machining and finishing processes and equipment suppliers websites 4 Automation equipment information and websites of their suppliers 5 Information about engineering drawings and quality control 6 Lists of sources of trade magazines technical books that will provide more information on each subject discussed in the book *March 2024 - Surplus Record Machinery & Equipment* Thomas Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 101 No 3 **Thomas Register of American Manufacturers and Thomas Register Catalog File**, 2002 Vols for 1970 71 includes manufacturers catalogs **May 2022 - Surplus Record Machinery & Equipment Directory** Surplus Record, 2022-05-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD May 2022 issue Vol 99 No 5 *March 2022 - Surplus Record Machinery & Equipment Directory* Surplus Record, 2022-03-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2022 issue Vol 99 No 3 *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office, 1967 Includes Part 1 Number 1 Books and Pamphlets Including Serials and Contributions to Periodicals January June [January 2022 - Surplus Record Machinery & Equipment Directory](#) Surplus Record, 2022-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 95 000

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