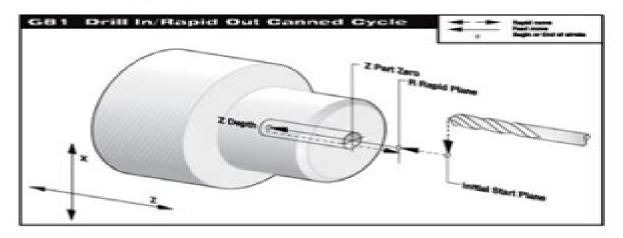
G81 DRILL CANNED CYCLE

- X Optional X-axis motion command
- Z Position of bottom of hole
- R Position of the R plane
- F Feed Rate



TOOL 1	OFFSET 01	RADIUS	
(To	ol 1 Offset 1)		
)5 (GE	31 Drilling Cy	cle)	
	1 (To	(Tool 1 Offset 1)	1 01 0 (Tool 1 Offset 1) (Rapid to Initial Start Point)

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