



Fig. 44.5. - Sectional views of transmission and epicyclic speed reduction units.

C<sub>1</sub> - Self-locking screws securing the standard reduction-unit ring gear - C<sub>2</sub> - Self-locking screws securing subsidiary reduction-unit carrier - C<sub>3</sub> - Capscrews securing the subsidiary reduction-unit cover - C<sub>4</sub> - Capscrews and stud nuts securing clutch-transmission and transmission housing - C<sub>5</sub> - Cap screws securing the shifter bars support - 1. Spacer between transmission bearings - 2. Standard reduction-unit shifter fork bar - 3. Subsidiary reduction-unit shifter bar - 4. Standard reduction-unit engagement collar - 5. Subsidiary reduction-unit engagement collar - 6. Poppet balls - 7. Poppet ball O/R springs - 8. Poppet ball O/R springs - 9. Poppet balls for bars (2 and 3) - 10. Locking ball for bars (2 and 3) - 11. Shifter fork (25) control lever - 12. Shifter fork for 1st speed gear and reverse - 13. Shifter fork (34) bar - 14. Reduction-unit selection lever - 15. Reduction-unit control lever return spring - 16. Gearshift lever retaining spring - 17. Shifter fork (25) lever - 18. 2nd and 3rd speed gear shift fork.

Note. - Sectional views of transmission with subsidiary reduction unit engaged.

#### Inspections.

Refer to same topic on page 23.

#### Reassembly.

Refer to same topic on page 25, covering the transmission; as to the epicyclic speed reduction gear units, proceed as follows:

#### Parts to be mounted.

Standard speed reduction unit ring gear (21, Fig. 44.5).

#### Operations and notes.

Attach it to the clutch-transmission housing tightening the self-locking screws (C<sub>1</sub>, Fig. 44.5) to a torque loading of 7.6-8.4 Agm (55-61 ft-lb).

# Fiat 415 Workshop Manual

**Zhe Xu**



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