

Troubleshooting the Power Steering Gear (cont.)

Problem	Cause	Solution
Excessive wheel kickback or loose steering	<ul style="list-style-type: none"> Air in system Steering gear loose on frame Steering linkage joints worn enough to be loose Worn poppet valve Loose thrust bearing preload adjustment Excessive overcenter lash 	<ul style="list-style-type: none"> Add oil to pump reservoir and bleed by operating steering. Check hose connectors for proper torque and adjust as required. Tighten attaching screws to specified torque Replace loose pivots Replace poppet valve Adjust to specification with gear out of vehicle Adjust to specification with gear out of car
Hard steering or lack of assist	<ul style="list-style-type: none"> Loose pump belt Low oil level NOTE: Low oil level will also result in excessive pump noise Steering gear to column misalignment Lower coupling flange rubbing against steering gear adjuster plug Tires not properly inflated 	<ul style="list-style-type: none"> Adjust belt tension to specification Fill to proper level. If excessively low, check all lines and joints for evidence of external leakage. Tighten loose connectors. Align steering column Loosen pinch bolt and assemble properly Inflate to recommended pressure
Foamy milky power steering fluid, low fluid level and possible low pressure	<ul style="list-style-type: none"> Air in the fluid, and loss of fluid due to internal pump leakage causing overflow 	<ul style="list-style-type: none"> Check for leak and correct. Bleed system. Extremely cold temperatures will cause system aeration should the oil level be low. If oil level is correct and pump still foams, remove pump from vehicle and separate reservoir from housing. Check welsh plug and housing for cracks. If plug is loose or housing is cracked, replace housing.
Low pressure due to steering pump	<ul style="list-style-type: none"> Flow control valve stuck or inoperative Pressure plate not flat against cam ring 	<ul style="list-style-type: none"> Remove burrs or dirt or replace. Flush system. Correct
Low pressure due to steering gear	<ul style="list-style-type: none"> Pressure loss in cylinder due to worn piston ring or badly worn housing bore Leakage at valve rings, valve body-to-worm seal 	<ul style="list-style-type: none"> Remove gear from car for disassembly and inspection of ring and housing bore Remove gear from car for disassembly and replace seals

Electronic Technician Troubleshooting Guide Chart

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Table of Contents Electronic Technician Troubleshooting Guide Chart

1. Understanding the eBook Electronic Technician Troubleshooting Guide Chart
 - The Rise of Digital Reading Electronic Technician Troubleshooting Guide Chart
 - Advantages of eBooks Over Traditional Books
2. Identifying Electronic Technician Troubleshooting Guide Chart
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Electronic Technician Troubleshooting Guide Chart
 - User-Friendly Interface
4. Exploring eBook Recommendations from Electronic Technician Troubleshooting Guide Chart
 - Personalized Recommendations
 - Electronic Technician Troubleshooting Guide Chart User Reviews and Ratings
 - Electronic Technician Troubleshooting Guide Chart and Bestseller Lists
5. Accessing Electronic Technician Troubleshooting Guide Chart Free and Paid eBooks

- Electronic Technician Troubleshooting Guide Chart Public Domain eBooks
- Electronic Technician Troubleshooting Guide Chart eBook Subscription Services
- Electronic Technician Troubleshooting Guide Chart Budget-Friendly Options
- 6. Navigating Electronic Technician Troubleshooting Guide Chart eBook Formats
 - ePub, PDF, MOBI, and More
 - Electronic Technician Troubleshooting Guide Chart Compatibility with Devices
 - Electronic Technician Troubleshooting Guide Chart Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Electronic Technician Troubleshooting Guide Chart
 - Highlighting and Note-Taking Electronic Technician Troubleshooting Guide Chart
 - Interactive Elements Electronic Technician Troubleshooting Guide Chart
- 8. Staying Engaged with Electronic Technician Troubleshooting Guide Chart
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Electronic Technician Troubleshooting Guide Chart
- 9. Balancing eBooks and Physical Books Electronic Technician Troubleshooting Guide Chart
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Electronic Technician Troubleshooting Guide Chart
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Electronic Technician Troubleshooting Guide Chart
 - Setting Reading Goals Electronic Technician Troubleshooting Guide Chart
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Electronic Technician Troubleshooting Guide Chart
 - Fact-Checking eBook Content of Electronic Technician Troubleshooting Guide Chart
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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