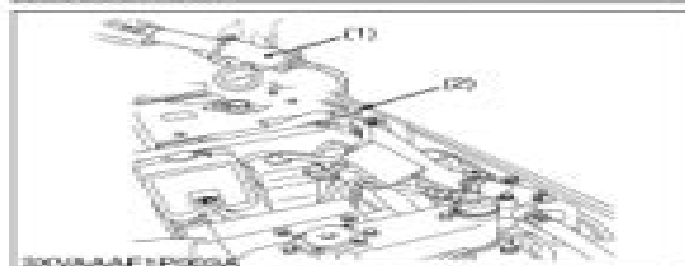
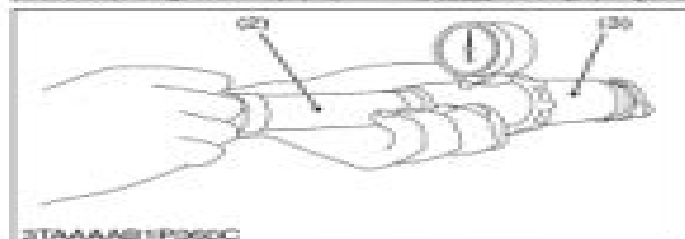
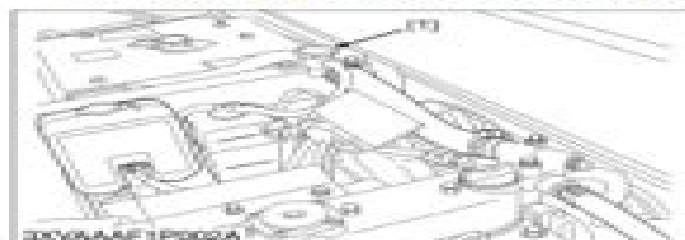


**CAUTION**

- When removing the radiator cap, wait at least ten minutes after the engine has stopped and cooled down. Otherwise, there is risk of scalding to yourself and people nearby from steam and hot water.

**Radiator Cap Air Leakage**

- Install radiator cap (1) on adaptor (3) and radiator tester (2).
- Apply the specified pressure 88 kPa (0.9 kgf/cm², 13 psi), and measure the time for the pressure to fall to 59 kPa (0.6 kgf/cm², 9 psi).
- If the measurement is less than the factory specification, replace the radiator cap.

Pressure falling time	Factory spec.	More than 10 seconds for pressure fall from 88 to 59 kPa (from 0.9 to 0.6 kgf/cm ² , from 13 to 9 psi)
-----------------------	---------------	---

(1) Radiator Cap
(2) Radiator Tester

(3) Adaptor

WI1054156

Radiator Water Leakage

- Pour a specified amount of water into the radiator.
- Install a radiator tester (1) and an adaptor (2), and raise the water pressure to the specified pressure.
- Check the radiator for water leaks.
- For water leak from a pinhole, repair with the radiator cement. When water leak is excessive, replace the radiator.

Radiator water leakage test pressure	Factory spec.	177 kPa 1.80 kgf/cm ² 25.7 psi
--------------------------------------	---------------	---

(1) Radiator Tester

(2) Adaptor

WI1016903

Thermostat Valve Opening Temperature

- Suspend the thermostat in the water by a string with its end inserted between the valve and seat.
- Heating the water gradually, read the temperature when the valve opens and leaves the string.
- Continue heating and read the temperature when the valve opens approx. 8 mm (0.315 in.).
- If the measurement is not within the factory specifications, replace the thermostat.

Thermostat's valve opening temperature	Factory spec.	80.5 to 83.5 °C 176.9 to 182.3 °F
Temperature at which thermostat completely opens	Factory spec.	95 °C 203 °F

WI1035848

Kubota Rtv1100 Service Manual

Clemens Wendtner



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