(3) Removing PTO Clutch Valve











Gear Pump and Pump Bace Accembly

- 1. Remove the seat (1) and floor cover (2).
- Remove the floor mat (3) and inspection plate under the floor mat.
- 3. Remove the delivery pipe 1 (4) and delivery pipe 2 (5).
- Remove the lowering speed adjusting rod (6).
- 5. Disconnect the parking brake cable (7).
- Disconnect the PTO clutch cable (8).
- Disconnect the suction pipes (\$1).
- Remove the pump base (9) with gear pump.

(When reassembling)

- Apply liquid gasket (Three Bond 1206C or equivalent) to joint face of transmission case and valve assembly.
- Replace the oil pipes (10) with new ones.
- Be sure to check the PTO clutch lever movement. (Refer to *[1] CHECKING AND ADJUSTING* in this section.)

Tightening torque	Delivery pipe 1 and 2 retaining ruf	106 to 117 N/m 11.0 to 120 kg/m 79.5 to 86.7 to 14
	PTO pipe retaining out	30 to 39 N/m 3.0 to 4.0 kg/m 22 to 28 lof-ft
	Pump base mounting nut	78 to 90 N/m 7.9 to 9.2 kg/m 58 to 66 lbf-ft

- (1) Chest
- (2) Floor Cover
- (3) Floor Met
- (4) Delivery Pipe 1:
- (5) Delivery Pipe 2 (5) Lowering Speed Adjusting Rod
- (7) Parking Brake Cable
- (8) PTO Clutch Cable
- (53) Flump Base
- (10) Oil Pipe.
- (11) Suction Pipe
- (12) PTO Pipe

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Kathleen Armour

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