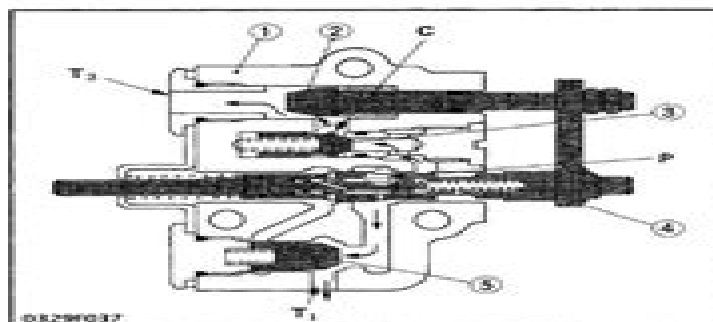
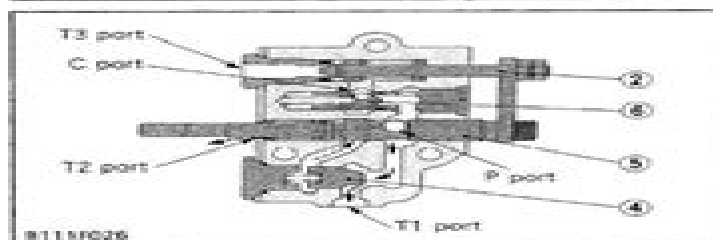
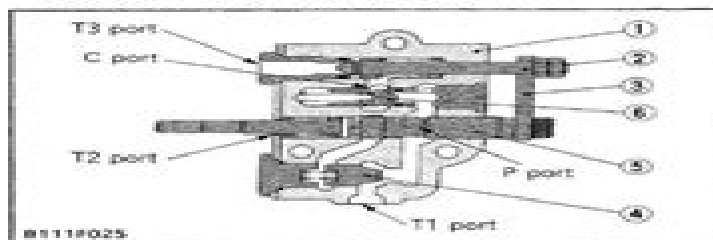




(3) Position Control Valve (II)

Serial No. affected

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■ Floating

When the position control lever is moved to its lowest position, the spool (4) is maintained at the DOWN position. When the implement is at its lowest position, the hydraulic cylinder is in no-load condition, and oil forced out by the hydraulic pump pushes to open both the unload valve (5) and check valve (3). Thus, oil flows freely in the position control valve.

- | | |
|------------------|--|
| (1) Valve Body | C: C(Cylinder) Port |
| (2) Poppet Valve | P: P(Pump) Port |
| (3) Check Valve | T ₁ , T ₂ : T ₁ , T ₂ Port |
| (4) Spool | (To Transmission Case) |
| (5) Unload Valve | |

The position control valve is constructed as shown in the figure. When the control lever is operated, the spool (5) moves to control the direction of oil flow to the hydraulic cylinder or the transmission case. The poppet valve 1 (2) opens when an implement is lowered, and returns oil in the hydraulic cylinder to the transmission case. The poppet valve 2 (6) prevents the oil in the hydraulic cylinder from flowing to the transmission case through T₁ port.

- | | |
|--------------------|-------------------------|
| (1) Valve Body | (4) Unload Poppet Valve |
| (2) Poppet Valve 1 | (5) Spool |
| (3) Plate | (6) Poppet Valve 2 |

■ Neutral

Oil forced into the control valve through the P port pushes open the unload poppet valve (4) and then returns to the transmission case through the T₁ port.

Oil behind the unload poppet valve (4) returns to the transmission case through the spool (5) and the T₂ port.

Since the poppet valve 2 (6) and poppet valve 1 (2) are closed, oil in the hydraulic cylinder does not flow to the transmission case. Thus, the implement remains at its fixed position.

- | | |
|-------------------------|--------------------|
| (2) Poppet Valve 1 | (5) Spool |
| (4) Unload Poppet Valve | (6) Poppet Valve 2 |

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Peipei Pang



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