







#### Battery



#### CAUTION

- When disconnecting the battery cables, disconnect the negative cable from the battery first. When connecting, connect the positive cable to the battery first.
- Remove the battery cover (1).
- Disconnect the negative cable (3) from the battery.
- Disconnect the positive cable (2) form the battery.
- (1) Battery Cover

(3) Negative Cable

(2) Positive Cable

W1033664

#### Step Center and Step

- 1. Remove the clevis pin and remove the cable (1).
- Remove the clevis pins and remove the step center (2).
- Remove the front cover (3).
- Remove the step (4).
- (1) Cable

(3) Front Cover

(2) Step Center

643 Step

W1003815

#### Rear Wheel

 Lift up and secure with jack stands or blocking the rear of the machine frame, and remove the rear wheels (1).

#### (When reassembling)

Tightening torque Rear wheel mounting 108.5 to 130.2 N·m 11.1 to 13.3 kgf·m 80 to 96 lb/fit

(1) Rear Wheel

# **Kubota Zd323 Manual**

Zhe Xu

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