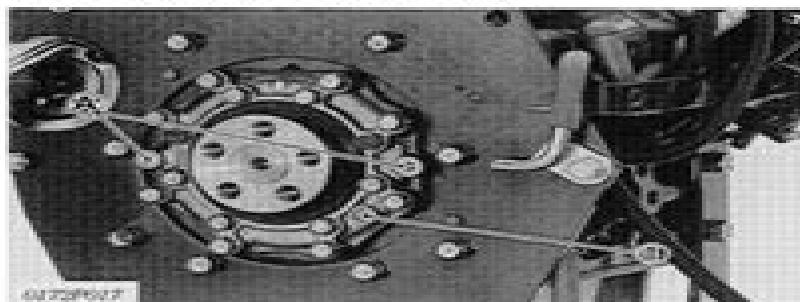


[6] CRANKSHAFT AND PISTON



Main Bearing Case Cover

1. Remove the screws, and lift the cover (1) by screwing two screws (See photo) gradually and evenly.

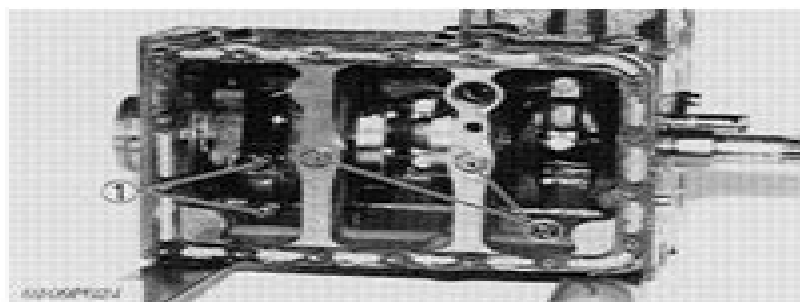
(When reassembling)

- Place the case cover and the gasket noting each direction (See photo), and tighten the screws.

Tightening torque	Main bearing case screw	9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
-------------------	-------------------------	--

(1) Main Bearing Case Cover

(A) To lift the cover, screw in two screws.



Crankshaft

1. Remove the oil pan and the strainer.
2. Remove the screws (1) and the connecting rod caps, and push out the pistons.
3. Remove the screws (2) and pull out the crankshaft.

(When reassembling)

- Insert the piston in its cylinder in such a manner that the mark "1" toward the flywheel side (See figure). Since the piston is off-set, wrong direction assembling will cause trouble.
- Align the marks on the side of the connecting rod and cap.
- Apply engine oil to the bearing surface and the screws and tighten them to the specified torque.
- Be sure to install the O-ring (3) on the pipe extending from the strainer (See photo).

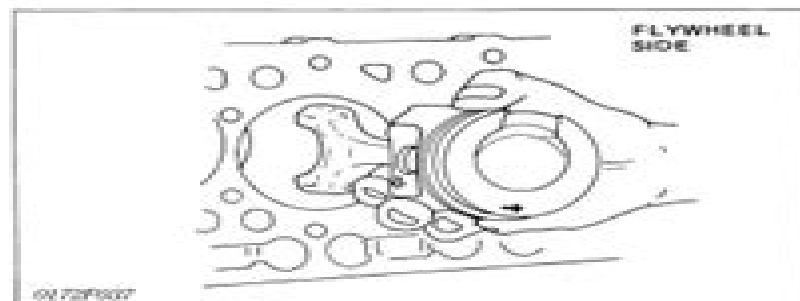


Tightening torque	Oil pan screw		9.81 to 11.28 N·m 1.00 to 1.15 kgf·m 7.23 to 8.32 ft-lbs
	Connecting rod screws	(Non flange bolts)	14.7 to 18.6 N·m 1.5 to 1.9 kgf·m 10.8 to 13.7 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Bearing case screw 2	(Non flange bolts)	19.6 to 23.5 N·m 2.0 to 2.4 kgf·m 14.5 to 17.4 ft-lbs
		(Flange bolts)	26.5 to 30.4 N·m 2.7 to 3.1 kgf·m 19.5 to 22.4 ft-lbs
	Oil pressure switch		14.7 to 18.6 N·m 1.5 to 2.0 kgf·m 10.8 to 14.5 ft-lbs

(1) Screw

(2) Screw

(3) O-ring



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Yan Bai



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Table of Contents Kubota Wg600 Engine Manual

1. Understanding the eBook Kubota Wg600 Engine Manual
 - The Rise of Digital Reading Kubota Wg600 Engine Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Kubota Wg600 Engine Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Wg600 Engine Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Kubota Wg600 Engine Manual
 - Personalized Recommendations
 - Kubota Wg600 Engine Manual User Reviews and Ratings
 - Kubota Wg600 Engine Manual and Bestseller Lists
5. Accessing Kubota Wg600 Engine Manual Free and Paid eBooks
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 - Kubota Wg600 Engine Manual eBook Subscription Services

- Kubota Wg600 Engine Manual Budget-Friendly Options
- 6. Navigating Kubota Wg600 Engine Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Kubota Wg600 Engine Manual Compatibility with Devices
 - Kubota Wg600 Engine Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Wg600 Engine Manual
 - Highlighting and Note-Taking Kubota Wg600 Engine Manual
 - Interactive Elements Kubota Wg600 Engine Manual
- 8. Staying Engaged with Kubota Wg600 Engine Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Wg600 Engine Manual
- 9. Balancing eBooks and Physical Books Kubota Wg600 Engine Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Wg600 Engine Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Wg600 Engine Manual
 - Setting Reading Goals Kubota Wg600 Engine Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Wg600 Engine Manual
 - Fact-Checking eBook Content of Kubota Wg600 Engine Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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