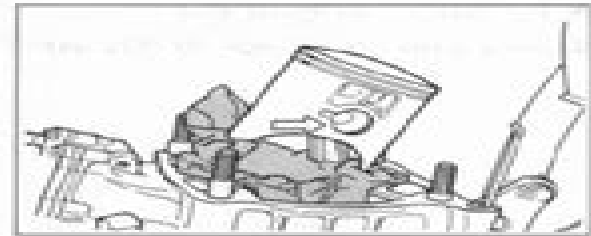


**PISTON REMOVAL**

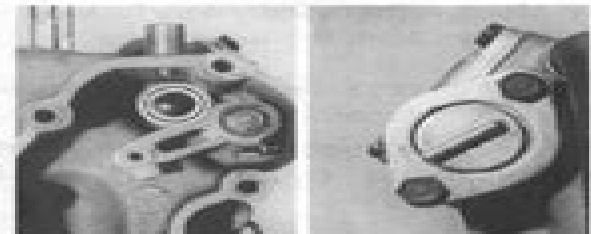
- Remove the piston pin circlip.

*NOTE: Place cloth on the crankcase to prevent the piston pin circlip from dropping into the crankcase chamber.*

- Remove the piston pin.
- Remove the piston.
- Remove the con-rod small end bearing.

**EXHAUST VALVE REMOVAL**

- Remove two screws and retainer.
- Remove the exhaust valve cap, spring and spacer.
- Remove the exhaust valve shaft stopper bolt.

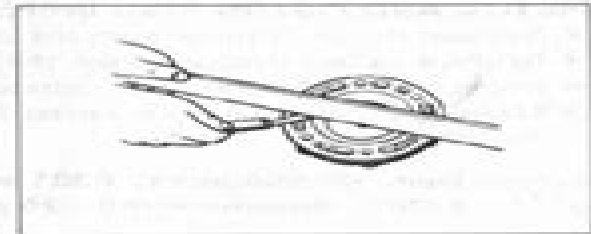


- Remove the exhaust valve cover.
- Remove the arm stopper screw. Remove the exhaust valve shaft.
- Remove the exhaust valve guide stopper screws.
- Remove the exhaust valves.

**CYLINDER HEAD INSPECTION**

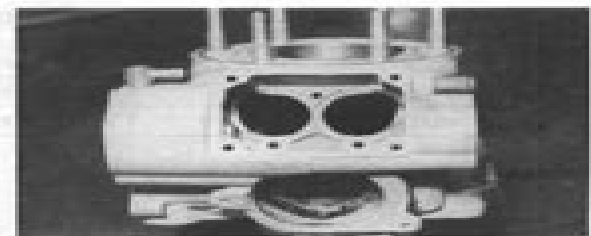
- Remove carbon deposits from the cylinder head.
- Inspect the cylinder head for cracks around the spark plug hole.
- Inspect for cylinder head distortion.

Service limit : 0.05 mm (0.002 in)

**CYLINDER INSPECTION**

- Remove carbon deposits from the exhaust port.
- Inspect the cylinder for cracks and replace the cylinder if necessary.
- Inspect the cylinder bore for wear and scratches.

*NOTE: Chrome-plated cylinder bore can not be modified such as boring and honing.*



# K5 20rm 250 Service Manual

**Terry C. Jones**



**K5 20rm 250 Service Manual:**

**Kawasaki KE250 Motorcycle Service Manual** Kawasaki Jūkōgyō Kabushiki Kaisha,1978      **MZ 150 and 250 Owners Workshop Manual** Stewart Wallace Wilkins,1978      Kawasaki KX250 Kawasaki Jūkōgyō Kabushiki Kaisha. Baikubu,1981      *Kawasaki '80-'83 KZ250 Single Motorcycle Service Manual* Kawasaki Jūkōgyō Kabushiki Kaisha,1982

**Kawasaki KX125, KX250, KX500 Motorcycle Service Manual** Kawasaki Jūkōgyō Kabushiki Kaisha,1987

*Workshop Manual for 250 C.c. (15cu. In.) Single Cylinder* Triumph Engineering Co., Ltd,1971      **Kawasaki, KLR 250**,1990      **Kawasaki KX125 KX250 Motorcycle Service Manual** ,1998      **Kawasaki KZ250** Kawasaki Jūkōgyō Kabushiki Kaisha. Baikubu,1980      Kawasaki Motorcycle Owner's & Service Manual KX250 Kawasaki Jūkōgyō Kabushiki Kaisha,1986

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