Most Important Controller Parameters for Use with Troubleshooting:

If the "Engine Tonque" is greater than "Target Tonque". The heater is OFF. "Power Control" = 0.

"Power Control" is the present output to the heater, it is limited to the minimum of:
1) "Health Control Limit" (70% - 95%), 2) "Temp Control Limit" (500 F - 756 F), and
3) "Control Limit (8VI)".

- above is derived from "Heater Heath" which must remain less than 95%. (range 80% - 95%).
- above is derived from "Heater in Terry", greater than 500 F up to 750 F.
 Greater than 750 F sets 2) above to minimum.
- above is derived from buss voltage. It is the normal limit to heater "Power Control" which is 15 Ke.

"Europ Intel Temperature" sets "Target Torque" which is the "Power Control" setpoint. It can increase up to 36%.

The system will decate if the 'Wallow Watchdag' reaches zero.

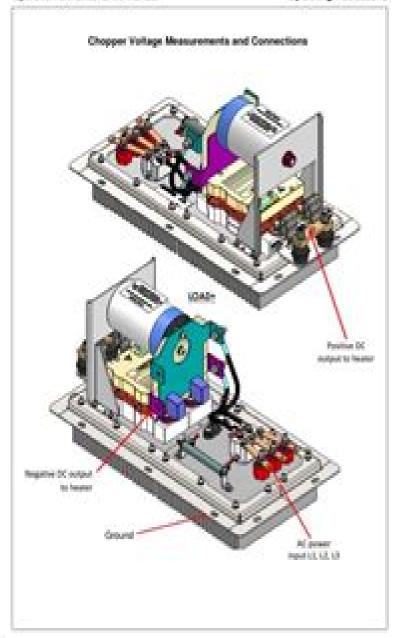
System Measurements

Use of the LED's and controller data screen will provide the quickest method to locating a problem with the system.

Oheck the UED's first and compare them against the list shown above. If it is not clear what the problem is, connect the Doo Tek loot with a lap top-computer and retrieve the connected data screen.

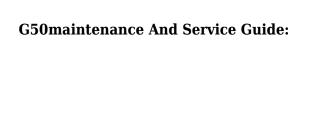
To measure the heater voltage, remove the cover from the terminal box attached to the heater. There are three wires connecting to the heater, DC voltage +, DC voltage - and ground. The signal to the heater is a PWM waveform. The voltage can be as high as 460 volts DC. Use a multimeter rated for 1000 volts. If the voltage is less than 270 volts, the heater is CFF, information from the controller data screen will indicate if the heater should be ON or OFF.

Control power is provided by the battery based electrical system on the generator. This is fuse protected by a 5-amp luse, F1, in the ILMS control harmess. Voltage will be 12 volts on some generators and 24 volts on some generators.



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