

CUT
HERE

CUT ALONG THIS LINE

FOLD →

FOLD →

CUT ALONG THIS LINE

CUT
HERE

DIAGNOSTIC ERROR CODE SUMMARY

DISPLAYED CODE DESCRIPTION OR SUGGESTED ACTION

Pressure Transmitters (H01-H99 and I/A Series)

02, 04, 06, 08, 09	Turn off transmitter power. If error continues when power is turned on, contact Foxboro.
04, 05, 2F	Check configuration. Change as required. If error continues, contact Foxboro.
07, 0C, 20, 21, 22, 25, 26, 29	Sensor or Electronics Failure. Contact Foxboro.

Magnetic Flowmeters:

02, 0C, 0D, 0E, 11, 18, 30	Contact Foxboro. Refer to kit 021-264.
12, 14	Check Coil Wiring and Configuration.
13	Check Multi-conductor Wiring. Clean Electrodes.
20	Low Flow. Reverse Flow.
21, 22	High Flow or Configuration.
29	User transmitter pushbuttons, and re-enter data.
30	User HHT and re-enter data.

Flow Transmitters:

0, 1, 12, 1F1, 1F2, 1F5, 1F6, 1F7	Contact Foxboro Repair.
25B, 25B, 25A, 25B	Measurements are invalid. Provide warmer climate for transmitter.
301, 301, 302, 303-29C	Measurements are invalid. Check RTD.
28D	Transmitter is off line. Contact Foxboro.
32A, 36A, 36B	Mass flow is too high.
36A	Process temperature is too low or RTD is miswired.
36B	Process temperature is too high or RTD is miswired.
36C	Process density is too low or Tube Parameter.
36D	Process density is too high or Tube Parameter.
36A, 36B	Flow exceeds calibration limit. Adjust process or calibration limit.

DIAGNOSTIC ERROR CODE SUMMARY

DISPLAYED CODE DESCRIPTION OR SUGGESTED ACTION

Wetted Meters:

02	PCB checksum error. Replace electronics.
03	EEPROM checksum error. Change database, replace transmitter.
04	Field error. Install new module.
06	Math error. Correct problems, replace amplifier.
0C	Sensor electrical failure. Replace sensor.
0E	Core failure. Replace electronics.
20	Wetted frequency high. Check sensor.
21	Wet Temp High. Check sensor.
25	Wet Temp Low. Check sensor.
2F	Off line. Config sensor. Replace electronics.
30	Bad database city. Download correct database.

Temperature Transmitters:

21	Bad Sensor 01
41	Bad Sensor 02
61	Bad Sensor 01 and 02
81	Standards fail. Replace electronics module.
A1	Combination of 21 and 61.
C1	Combination of 41 and 61.
E1	Combination of 21, 41, and 61.

ISSUE DATES

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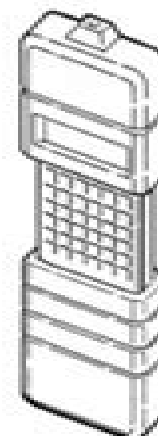
Instruction

MI
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I/A Series[®] Model HHT Hand-Held Terminal

Styles A and B
With Program Pak L0122EV, Revision D

Reference Operating Guide



This Operating Guide summarizes the menus used for operating, calibrating, and configuring I/A Series Transmitters using Hand-Held Terminal (HHT) having Program Pak L0122EV, Revision D.

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Foxboro Hht Manual

SA Adler



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Table of Contents Foxboro Hht Manual

1. Understanding the eBook Foxboro Hht Manual
 - The Rise of Digital Reading Foxboro Hht Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Foxboro Hht Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Foxboro Hht Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Foxboro Hht Manual
 - Personalized Recommendations
 - Foxboro Hht Manual User Reviews and Ratings
 - Foxboro Hht Manual and Bestseller Lists
5. Accessing Foxboro Hht Manual Free and Paid eBooks
 - Foxboro Hht Manual Public Domain eBooks
 - Foxboro Hht Manual eBook Subscription Services
 - Foxboro Hht Manual Budget-Friendly Options
6. Navigating Foxboro Hht Manual eBook Formats

- ePub, PDF, MOBI, and More
- Foxboro Hht Manual Compatibility with Devices
- Foxboro Hht Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Foxboro Hht Manual
 - Highlighting and Note-Taking Foxboro Hht Manual
 - Interactive Elements Foxboro Hht Manual
- 8. Staying Engaged with Foxboro Hht Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Foxboro Hht Manual
- 9. Balancing eBooks and Physical Books Foxboro Hht Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Foxboro Hht Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Foxboro Hht Manual
 - Setting Reading Goals Foxboro Hht Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Foxboro Hht Manual
 - Fact-Checking eBook Content of Foxboro Hht Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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