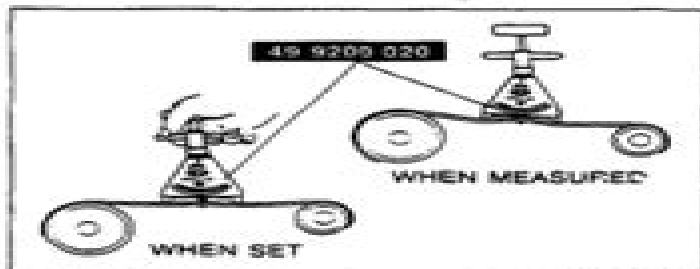
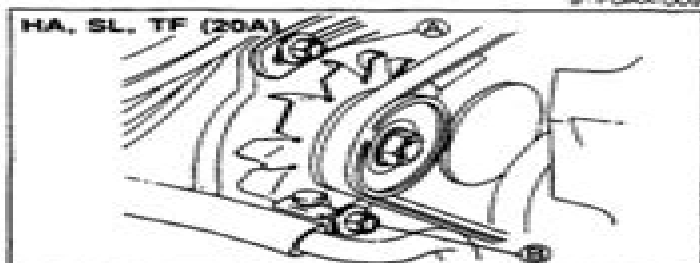


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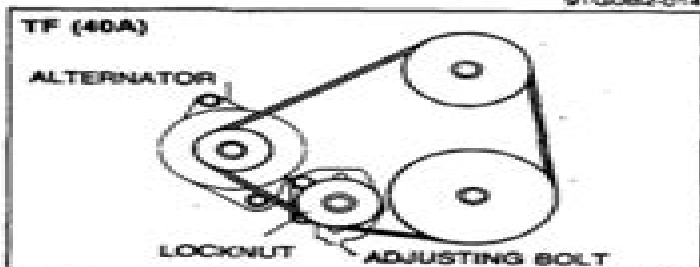
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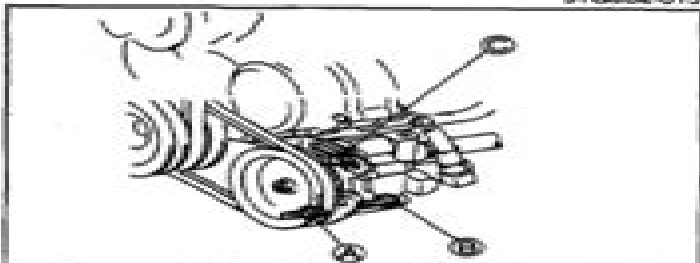
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5. Check the drive belt tension with the **SST**.

Tension

N (kg, lb)

		New	Used
HA	Alternator	294—392 (30—40, 66—88)	245—294 (25—30, 55—66)
SL	Alternator	392—491 (40—50, 88—110)	343—392 (35—40, 77—88)
TF	Alternator	451—520 (46—53, 101—117)	383—520 (39—53, 86—117)

Adjustment

Caution

- If a new belt is used, adjust the belt deflection at the midpoint of new belt specification.

1. Alternator belt

(i) HA, SL, TF (20A)

Loosen alternator bolts A and B and adjust the belt deflection.

Tightening torque:

A: 19—25 N·m (1.9—2.6 m·kg, 14—19 ft·lb)

B: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

(ii) TF (40A)

Loosen the locknut and adjust the belt deflection by turning the adjusting bolt.

Tightening torque:

37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

2. P/S belt

Loosen P/S oil pump bolts A, B, and C and adjust the belt deflection.

Tightening torque:

A: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

B: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

C: 37—52 N·m (3.8—5.3 m·kg, 27—38 ft·lb)

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Ying Liu



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