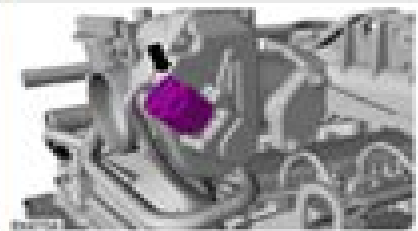


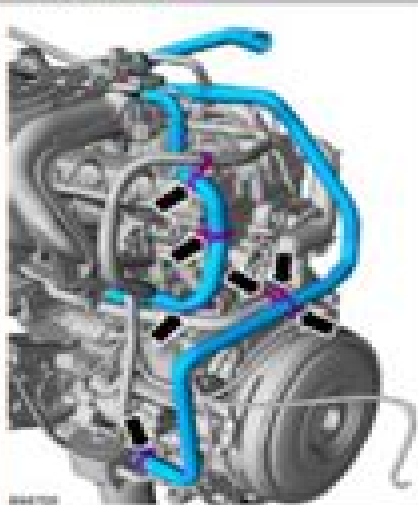
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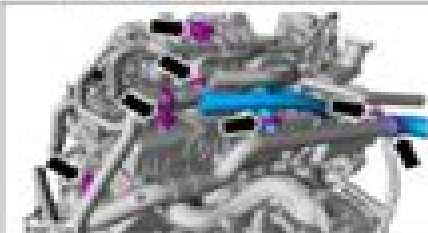
88.



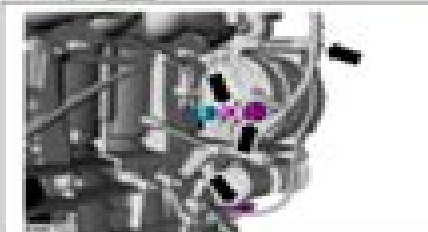
89. General Equipment: Coolant hose clamp remover/installer



89. General Equipment: Coolant hose clamp remover/installer



90. Install a new electrical connector nut cover.
Torque: 2.5 Nm



91. Install the special tool.
Special Tool(s): 303-122
General Equipment: Hydraulic jack



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Engine - 2.3L Duratec HE (M4)

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REMOVAL AND INSTALLATION

94. Torque: 20 Nm



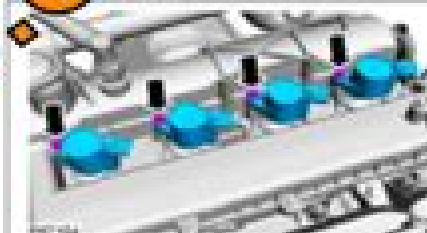
95. Special Tool(s): 303-499
Torque: 12 Nm



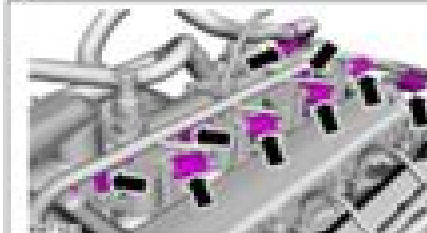
94. Torque: 12 Nm



95. Torque: 12 Nm



96.



97. Install the following items:

- Accessory drive belt
Refer to Accessory Drive Belt - 2.3L Duratec HE (M4) (303-05 Accessory Drive, Removal and Installation).
- Intake manifold
Refer to Intake Manifold (303-01 Engine - 2.3L Duratec HE (M4), Removal and Installation).

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Daniela Niemeyer



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