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web f silica bonded investment consist of powdered quartz or cristobalite which is bonded together with silica gel silica gel is formed by mixing ethyl silicate and dilute

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web a casting investment with ethyl silicate or a silica gel as a binder the latter reverting to silica upon heating this is combined with cristobalite or quartz as the refractory

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web ethyl silica bonded investments alternative to the phosphate bonded investments for high temperature casting principally used in the casting of base metal alloy partial

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web investment material a material consisting principally of an allotrope of silica and a bonding agent the bonding substance may be gypsum for use in lower casting temperatures or