

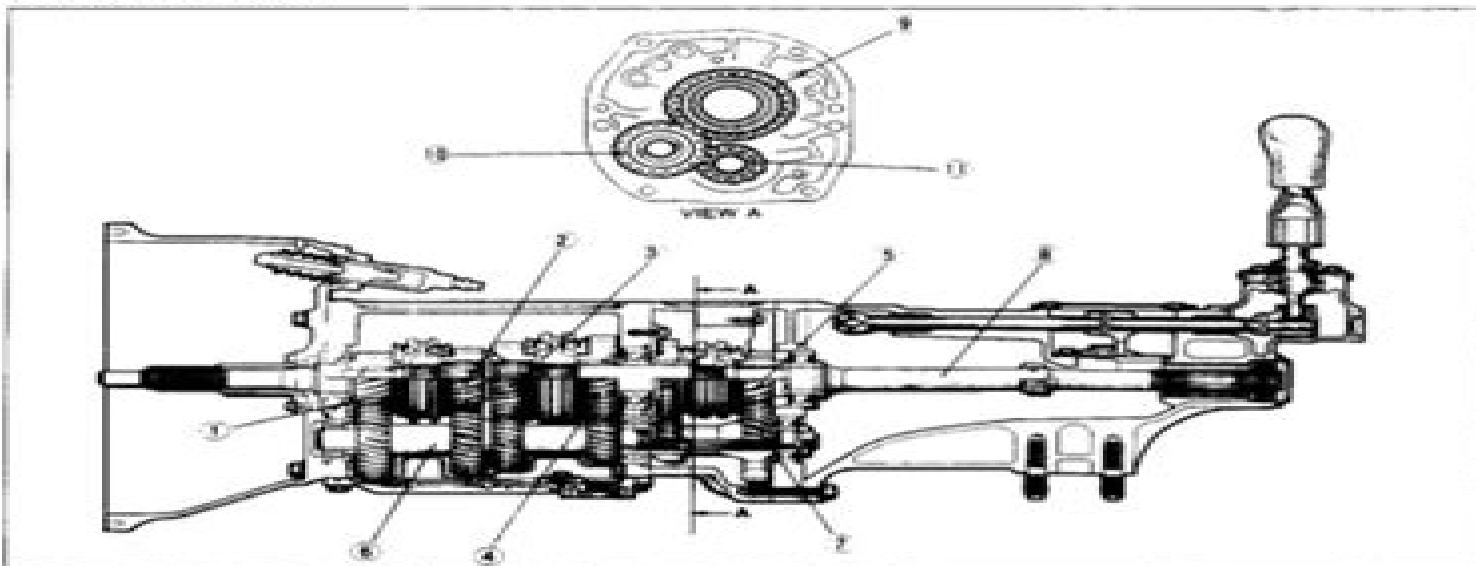
OUTLINE

SPECIFICATIONS

Item		Model	R15M-D (R5M-D)
Synchronization mechanism			Forward: Synchronmesh Reverse: Synchronmesh
Shift type			5-speed, floor shift
Shift pattern			
Gear ratio	1st		3.483
	2nd		2.015
	3rd		1.391
	4th		1.000
	5th		0.719
	Reverse		2.288
Oil	Grade		API service GL 4 or GL-5
	Viscosity	All season Above 10°C (50°F)	SAE 75W-90
	Capacity	1 (1.5 qts. imp. qts.)	SAE 80W-90 2.5 (2.6, 2.7)

37U62K-005

STRUCTURAL VIEW



37U62K-004

1. Main drive gear (4th gear)
2. 3rd gear
3. 2nd gear
4. 1st gear
5. 5th gear
6. Countershaft

7. Counter 5th gear
8. Mainshaft
9. Reverse gear
10. Reverse idler gear
11. Counter reverse gear

Mazda Manual Transmission Service Manual

JS Bruner



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