

# Mazda B-Series 1998-2006 Workshop Manual

## CYLINDER BLOCK DISASSEMBLY/ASSEMBLY (2)

1. Disassemble in the order shown in the figure.
2. Assemble in the reverse order of disassembly.



|   |                   |                  |
|---|-------------------|------------------|
| 1 | Crankshaft pulley | Disassembly Note |
| 2 | VIP pulley        | Disassembly Note |
| 3 | Timing gear cover | Disassembly Note |
| 4 | Oil pump          | Disassembly Note |
| 5 | VIP gear          | Disassembly Note |
| 6 | Timing gear       | Disassembly Note |
| 7 | VIP gear          | Disassembly Note |
| 8 | VIP gear          | Disassembly Note |

|    |                |                  |
|----|----------------|------------------|
| 9  | Oil pump drive | Disassembly Note |
| 10 | Oil pump drive | Disassembly Note |
| 11 | Oil pump drive | Disassembly Note |
| 12 | Oil pump drive | Disassembly Note |
| 13 | Oil pump drive | Disassembly Note |
| 14 | Oil pump drive | Disassembly Note |
| 15 | Oil pump drive | Disassembly Note |
| 16 | Oil pump drive | Disassembly Note |
| 17 | Oil pump drive | Disassembly Note |

## Crankshaft Pulley Disassembly Note

- Remove the crankshaft pulley by using the SST.



## VIP Pulley Disassembly Note

- Remove the VIP pulley by using the SST.



## Timing Gear Cover Disassembly Note

1. Remove the timing gear cover by using a separator tool.



2. Remove the oil seal by using a screwdriver provided with a rag.



## VIP Gear Disassembly Note

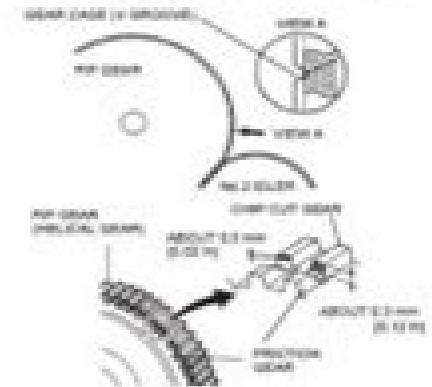
1. Set the No. 1 cylinder to compression TDC.
2. Rotate the flywheel ring gear from TDC to approximately 90° BTDC (about 10 teeth on the gear).

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3. Verify that the anti-gear (V groove) of the timing gear cover and the ship-out gear of the VIP gear are aligned.

## Note

- If the ship-out gear is hard to find, move the VIP gear on notch back and forth, then check the ship-out gear.



4. Hold the crankshaft by using the SST and loosen the gear nut.



5. Remove the VIP gear by using the SST.

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CONTINUED

# Mazda B Series 2004 Workshop Service Repair Manual

**D Siedentop**



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