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BODY AND CHASSIS ASSEMBLY

Removal and Refinement

38-01-01

- Remove the air filter and waders securing the hood to the instrument panel.
- Detach the front fender and waders securing the grille to the front side support.
- Disconnect the air cleaner pipe of the hood to the coupling adaptor to the grille front panel.
- Remove the battery secure panel.
- Disconnect the headlight wiring to the light switch.
- Fig. 1. Lift the hood and grille assembly clear of the tractor as shown.

Refinement

- Place the hood and grille assembly over the tractor, leaving the grille on the fender at the front side support.
- Attach the hood to the instrument panel with the air filter and waders and replace the fender at the front side support.
- Reconnect the air cleaner pipe of the hood.
- Reconnect the headlight wiring to the light switch and into the battery secure panel.

CHASSIS AND ENGINE PANELS ASSEMBLY

Removal and Refinement

38-01-02

- Remove the hood and grille assembly as stated in operation 38-01-01.
- If necessary, remove the air cleaner of the hood as stated in operation 38-01-01 and then cut down the air cleaner pipe from the grille.
- Remove the headlight wiring from the hood.
- Remove the front fender and waders securing the grille to the hood and the front fender and waders each side, securing the side panels to the hood.
- Remove the grille and side panels assembly from the hood.

Refinement

- Place the grille and side panels assembly in position on the hood and secure the grille with the front fender and waders and the side panels with the front fender and waders each side.
- If necessary, lift the air cleaner pipe of the hood and the air cleaner.
- Attach the headlight wiring to the hood with the clip.
- Attach the hood and grille assembly as stated in operation 38-01-01.

SEALS REMOVAL AND REPLACEMENT

Removal

- Remove the hood and grille assembly as stated in operation 38-01-01.
- If necessary, remove the air cleaner of the hood as stated in operation 38-01-01 and cut down the air cleaner pipe.
- Fig. 2. Remove the required panel by removing the front fender and waders.

NOTE - IF THE BOTTOM PANEL IS TO BE REMOVED THE TWO SIDE PANELS MUST BE REMOVED FIRST.

- Remove all traces of the old seal and adhesive from the panel.

Refinement

- Remove the adhesive material on the contact surface of the new seal with an approved adhesive (i.e. Bostik 175) and allow it to dry completely.
- Apply a coat of the adhesive to the seal surface and allow it to become tacky.
- Place the seal in position, working pressure evenly to make all contact.
- Attach the panel and secure with the front fender and waders.
- If necessary, lift the air cleaner pipe and the air cleaner.
- Attach the hood and grille assembly as stated in operation 38-01-01.

LOWER INSTRUMENT PANEL

Removal and Refinement

38-01-03

- Remove the battery secure panel.
- Disconnect the air cleaner service adaptor to the grille front panel.

- Fig. 3. Remove the front fender and waders securing the lower instrument panel and release the panel from the instrument panel as shown.
- If necessary, remove the air cleaner service adaptor by removing the panel, seal and waders securing the mounting bracket to the lower panel.

Refinement

- If necessary, lift the air cleaner service adaptor and secure it to the lower panel with the screw, nut and waders.
- Fig. 4. Attach the lower panel and secure with the front fender and waders.
- Reconnect the tube to the air cleaner service adaptor and into the battery secure panel.

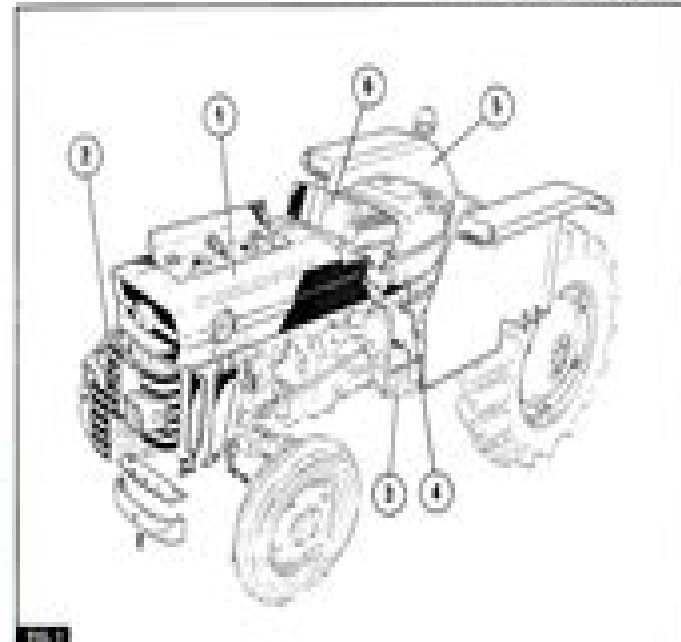


FIG. 1



FIG. 2

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Tao Wei



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