

Fig. 13 — Pitman Arm Timing Marks

- 2. Install lower bearing our
- 3. Install shaft and bearing into housing.
- Shife upper bearing and cup over shaft and into housing.
- Install new bushing in steering column cover and side cover with original stem pack over shalt.
 See Fig. 10.
- Tighteen retaining capecrews and check steering shalt end-play. Add or remove shims to eliminate all end-play. Shims are available in 002", 002" and 010". Remove ower and install new "O"-ring single litering wheel.
- Install levershaft through bushings and seal.
 Use care not to demage oil seal.
- B. Back adjusting screw out of side cover a fewturns and install cover with a new gasket.
- 9. Ineta'll pitman arm on levershaft aligning timing marks. See Fig. 13.
 - 10. Fill housing with Permatranti Oil.
- 1.1. Position attening gear in its career or straight sheed position. Turn in on adjusting screw until a slight drag is felt and tighten lock not. Rephase, by turning year through its full sange of travel.

Installation

- Secure steering year assertily to tractor with retaining botts if removed, Install drug line.
- Position instrument panel in piece and accure with retaining boils, Install steering wheel.



Fig. 14 -- Lower Side of Front Axie

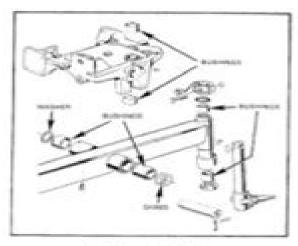


Fig. 15 - Front Axis.

- 3. Reconnect wires, cables, etc., disconnected during removal.
- 4. Remotati fuel tank and fill cooling system.
- 5. Install hood, bettery and side panels.

FRONT AXLE

Hemoval - Fig. 14

- Presion wheels straight forward and place a jeck beneath engine.
- 2. Disconnect tie rods from pedestal shaft crank.
- Remove snap ring and shim tisyn top and of pedestor shaft and constuty remove shaft.
- A. If equipped with a front mounted hydrautic pump, disconnect pump and place out of the way.
- 5. Remove retaining pin, use a sliding harmonic and remove sale pint pin, thrust washer and sharp.
- 6. Remove wheels and lower side.

Servicing Axle

Axie assembly may be disassembled for bushing replacement. Fig. 15 may be used as a quide

BUSHING REPLACEMENT INFORMATION

- 1. Aske pivot bushings line ream 1.8765"-1.6795," wher installing fluor to 040" below methined surface.
- Spindle shaft bushings line ream 1.439"-1.501" after installing using resaming compound (Locate Grade "A.A").

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