

GROUP IV - SECTION A - PART 4

PART 4—MANUAL AND POWER STEERING GEAR HOUSING—MF AND TO 35 TRACTORS

INDEX

	PAGE
Removing Manual Steering Housing	1
Disassemble Manual Steering	2
Reassemble Manual Steering	2
Adjusting Manual Steering	4
Removing Power Steering Housing	4
Disassemble Power Steering	4
Reassemble Power Steering	5
Adjusting Power Steering	7
Trouble-Shooting	8

DESCRIPTION

The 35 Tractor uses a screw and recirculating ball-nut type steering gear with two pinion shafts which control the steering linkage. The nut is supported on the groove steering shaft by recirculating ball bearings which moves the nut vertically when the shaft is turned. Teeth are cut in the upper side of the nut and is engaged in the left pinion shaft gear, which in turn is engaged with the right pinion shaft gear. See Fig. 1.

REMOVING MANUAL STEERING HOUSING

The steering gear housing and instrument panel can be removed as an assembly by the following procedures:

1. Tip the hood assembly forward and drain the cooling system.
2. Disconnect head sending unit, wires and starter motor cable.
3. Disconnect tractorometer cable, choke rod and oil gauge line. (On Diesel models, disconnect tractorometer cable, fuel shut-off rod and throttle control rod.)
4. Remove air cleaner hose, shut off fuel and remove fuel line.

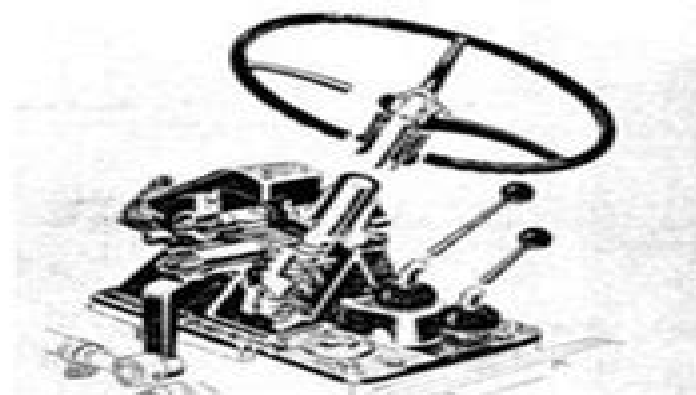


Fig. 1 — 35 Manual Steering Gear Assembly

5. Remove mounting bolts at rear of fuel tank and block-up between tank and rocker arm cover.
6. Remove battery and disconnect drag links from steering arms.
7. Remove bolt securing housing to transmission case also bolt at rear of engine block and lift steering housing assembly from tractor.

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Table of Contents Massey Ferguson 204 Manual

1. Understanding the eBook Massey Ferguson 204 Manual
 - The Rise of Digital Reading Massey Ferguson 204 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Massey Ferguson 204 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Massey Ferguson 204 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Massey Ferguson 204 Manual
 - Personalized Recommendations
 - Massey Ferguson 204 Manual User Reviews and Ratings
 - Massey Ferguson 204 Manual and Bestseller Lists
5. Accessing Massey Ferguson 204 Manual Free and Paid eBooks
 - Massey Ferguson 204 Manual Public Domain eBooks
 - Massey Ferguson 204 Manual eBook Subscription Services
 - Massey Ferguson 204 Manual Budget-Friendly Options

6. Navigating Massey Ferguson 204 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Massey Ferguson 204 Manual Compatibility with Devices
 - Massey Ferguson 204 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Massey Ferguson 204 Manual
 - Highlighting and Note-Taking Massey Ferguson 204 Manual
 - Interactive Elements Massey Ferguson 204 Manual
8. Staying Engaged with Massey Ferguson 204 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Massey Ferguson 204 Manual
9. Balancing eBooks and Physical Books Massey Ferguson 204 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Massey Ferguson 204 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Massey Ferguson 204 Manual
 - Setting Reading Goals Massey Ferguson 204 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Massey Ferguson 204 Manual
 - Fact-Checking eBook Content of Massey Ferguson 204 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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