

SPECIFICATIONS **HYDRAULIC PUMP—MF PART NO. 191 191 M91**

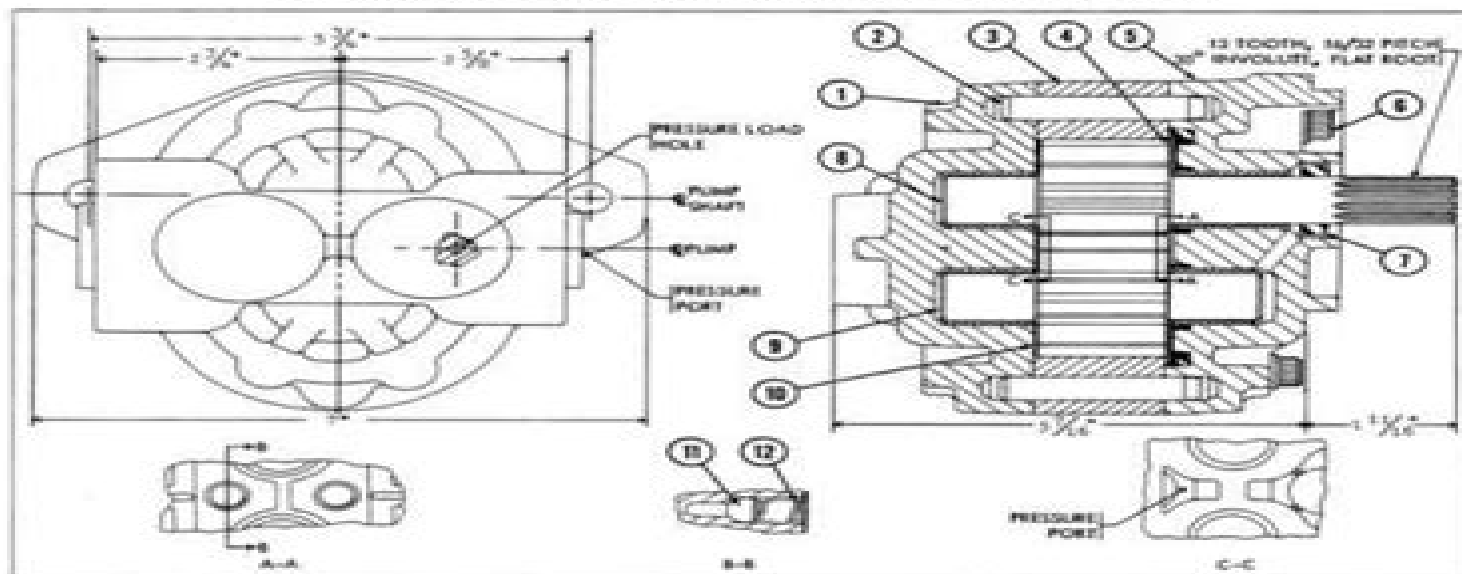


Fig. 2 - Hydraulic Pump - MF Part No. 191 191 M91

- | | | | |
|-------------------------------|--|------------------------|------------------------|
| 1. Base Plate | 4. Diaphragm, Back-Up and Pressure Sealers, Diaphragm Seal | 7. Shaft Seal | 10. Thrust Plate |
| 2. Drive Pin (1/16" x 2 1/2") | 5. Drive Pin | 8. Drive Gear Assembly | 11. Steel Ball (Check) |
| 3. Cover Seal | 6. Cap screws (Tie Bolts) | 9. Inlet Gear Assembly | 12. Check Spring |

Manufacturer's Part No. (Cessna)	L 20112 - 1 DJH
Direction of Rotation (facing pump shaft end)	Counterclockwise
Mounting Bolts	2 SAE "B" size (1/2")
Inlet Port (suction)	1-5/16" - 12 JIC
Outlet Port (pressure)	1-1/16" - 12 JIC
Displacement	3.02 cu. in. per revolution
Gallageage:	
1800 rpm	23.5 gpm @ 2000 psi
2000 rpm	24 gpm @ 2125 psi
2200 rpm	26.5 gpm @ 0 psi
Measurement of Gear Shafts in Bearing Areas	Minimum .873 inch
Measurement of Gear Widths	Minimum 1.517 inches
Measurement of Gear Pockets (center body)	Maximum 2.107 inches
Measurement of Shaft Bearings (inner diameter)	Maximum .879 inch
Tie Bolt Torque	40-45 ft.-lbs.

SERVICE BRIEFS

1. Pump diaphragm and thrust plate must be installed with bronze side toward gear faces.
2. Thrust plate's mid-section cut-away must be on suction side of pump.

Massey Ferguson 200 Manual

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200 Series Tractors ,1992 **Rural and Urban Roads** ,1965 **Public Works** ,1965 Seventy Years of Farm Tractors 1930-2000 Brian Bell,2020-02-20 By the end of the twentieth century there were some half million tractors on British farms more machines than people to drive them Brian Bell s encyclopaedic book traces the evolution of the farm tractor from the days of starting handle and pan seat to current 4 wheel drive machines with air conditioned cabs and computer management systems He deals in particular with developments of the classic period from the 1950s to the 1990s The book is arranged alphabetically by manufacturer from Allis Chalmers to Zetor one hundred marques in total These are all machines to be found on British farms irrespective of their country of manufacture Brian runs concisely through the histories of the companies and their major models illustrated with a wealth of photographs and extracts from sales literature He adds some special features on items such as hydraulic systems and cold starting aids He includes a glossary and full index This book replaces the author s earlier successful Fifty Years of Farm Tractors Many of the photographs are new and the text has been brought up to date to include developments of the early twenty first century **Electric Light and Power** ,1965

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