



Fuel Camshaft

- Remove the screws and draw out the camshaft with the gear on it.
- Remove the retaining plate (1).
- Remove the screws, then draw out the injection pump gear (2) and fuel camshaft (3) with the governor fork assembly.

(When reassembling)

- Hook the spring to the fork lever 2 (4) as shown in the figure before installing the fork lever assembly to the crankcase.
- (1) Retaining Plate
- (2) Injection Pump Gear
- (3) Fuel Comshaft

- (4) Fork Levier 2
- (5) Fork Lever 1 (6) Governor Steeve

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Oil Pump and Crankshaft Gear

- 1. Remove the oil pump gear (6).
- Remove the oil pump (5).
- Remove the collar (4), O-ring (3) and oil slinger (2).
- Remove the crankshaft gear (1) with a puller.

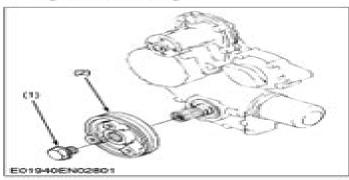
(When reassembling)

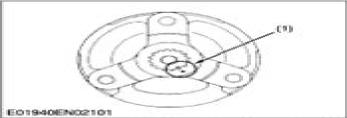
- Install the oil slinger (2) and O-ring (3) after aligning the marks on the gears. (See the figure at "Idle Gear".)
- Install the crankshaft collar (4) after installing the gear case cover.
- (1) Crankshaft Gear
- (2) Crankshaft Oil Slinger
- (3) O-ring

- (4) Crankshaft Collar
- (5) Oil Pump
- (65) Off Plump Gear

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(C) Timing Gears, Fuel Camshaft and Camshaft [D1105-E-ZD]





Fan Drive Pulley

- Set the stopper to the flywheel.
- Remove the fan drive pulley screw (1).
- Draw out the fan drive pulley (2) with a puller.

(When reassembling)

Install the fan drive pulley to the crankshaft, aligning the marks
(3) on them.

Tightening torque	Fan drive pulley retaining screw	235.4 to 245.2 Nm 24.0 to 25.0 kg/m 173.6 to 180.8 ft-bs
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- (1) Fan Drive Pulley Screw
- (2) Fan Drive Pulley

(3) Aligning Mark.

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Table of Contents Kubota Zd28 Service Manual

- 1. Understanding the eBook Kubota Zd28 Service Manual
 - The Rise of Digital Reading Kubota Zd28 Service Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Kubota Zd28 Service Manual
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Kubota Zd28 Service Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Kubota Zd28 Service Manual
 - Personalized Recommendations
 - Kubota Zd28 Service Manual User Reviews and Ratings
 - Kubota Zd28 Service Manual and Bestseller Lists

- 5. Accessing Kubota Zd28 Service Manual Free and Paid eBooks
 - Kubota Zd28 Service Manual Public Domain eBooks
 - Kubota Zd28 Service Manual eBook Subscription Services
 - Kubota Zd28 Service Manual Budget-Friendly Options
- 6. Navigating Kubota Zd28 Service Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Kubota Zd28 Service Manual Compatibility with Devices
 - Kubota Zd28 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Kubota Zd28 Service Manual
 - Highlighting and Note-Taking Kubota Zd28 Service Manual
 - Interactive Elements Kubota Zd28 Service Manual
- 8. Staying Engaged with Kubota Zd28 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Kubota Zd28 Service Manual
- 9. Balancing eBooks and Physical Books Kubota Zd28 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Kubota Zd28 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Kubota Zd28 Service Manual
 - Setting Reading Goals Kubota Zd28 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Kubota Zd28 Service Manual
 - Fact-Checking eBook Content of Kubota Zd28 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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