


CODE LIST OF M COMMANDS

○: STANDARD ☆: OPTION

M CODE	FUNCTION	ZL-15S		ZL-15SM		ZL-15SMC	
		MAIN	SUB	MAIN	SUB	MAIN	SUB
M00	PROGRAM STOP	○	○	○	○	○	○
M01	OPTIONAL STOP	○	○	○	○	○	○
M02	END OF PROGRAM	○	○	○	○	○	○
M03	NORMAL SPINDLE ROTATION	○	○	○	○	○	○
M04	REVERSE SPINDLE ROTATION	○	○	○	○	○	○
M05	SPINDLE STOP	○	○	○	○	○	○
M08	COOLANT PUMP ON	○	○	○	○	○	○
M09	COOLANT PUMP OFF	○	○	○	○	○	○
M10	CHUCK CLAMP	○	○	○	○	○	○
M11	CHUCK UNCLAMP	○	○	○	○	○	○
M13	NORMAL MILLING ROTATION			○		○	
M14	REVERSE MILLING ROTATION			○		○	
M17	NORMAL TURRET ROTATION	○	○	○	○	○	○
M18	REVERSE TURRET ROTATION	○	○	○	○	○	○
M19	SPINDLE ORIENTATION	☆	☆	○	☆	☆	☆
M20	SPINDLE ORIENTATION CANCEL	○	○	○	○	○	○
M23	CHAMFERING ON	○	○	○	○	○	○
M24	CHAMFERING OFF	○	○	○	○	○	○
M28	IN-POSITION CHECK ON	○	○	○	○	○	○
M29	IN-POSITION CHECK OFF	○	○	○	○	○	○
M30	RESET & REWIND	○	○	○	○	○	○
M31	INTERLOCK BY-PASS ON	○	○	○	○	○	○
M32	INTERLOCK BY-PASS OFF	○	○	○	○	○	○
M35	SYNCHRONOUS OPERATION ON		○		○		○
M36	SYNCHRONOUS OPERATION OFF		○		○		○

						TITLE
						ZL-15S, SM, SMC
						(FS-OTTB)
						DWG. NO.
						添付資料
EDITION	DATE	DRAWN	CHANGE	APPLY	APPROVED	 MORI SEIKI

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M Woodhall



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