

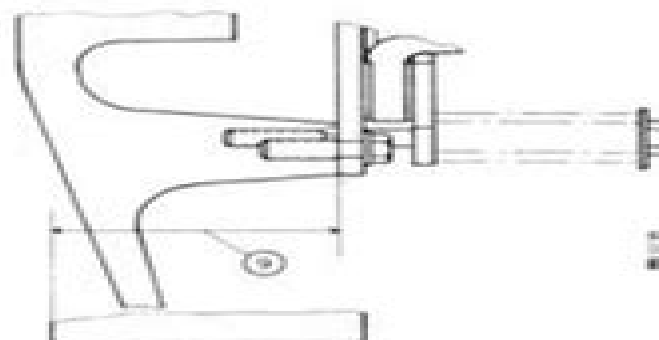
## FLYWHEEL

## Removal and Refitment

1B-83-83

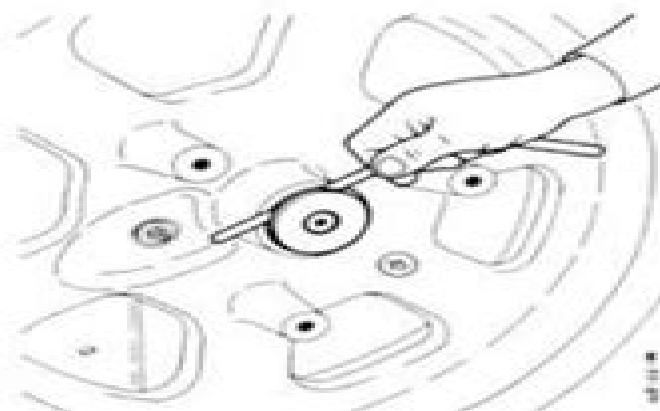
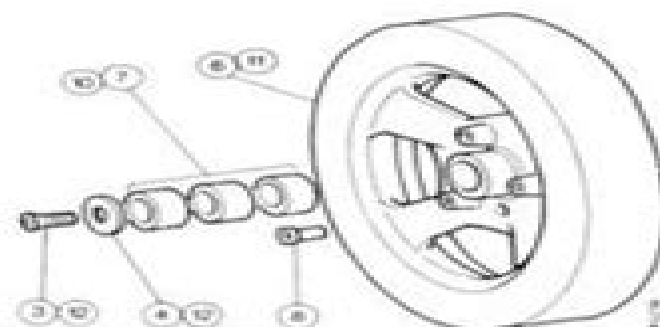
## Removal

1. Remove the flywheel guard.
2. Remove the clutch assembly, operation 1B-81-01.
3. Remove the LEFT-HAND THREAD Allen screw.
4. Remove the washer.
5. Remove the shear bolt.
6. Remove the flywheel, using a hoist.
7. Check the condition of the bronze bushes and replace them if necessary. Use a press to remove them. The bushes are separated by a spacer.
- \*\* 8. Check the condition of the stepped barrel which acts as a guide for the shear bolt.
9. For the MF 120, the dimension is 108 mm and for the MF 124 and 129, 133.3 mm.



## Refitment

10. Fit the two bronze bushes and the spacer. The bushes must not protrude from the flywheel.
11. Refit the flywheel.
12. Fit the flat washer and the Allen screw and tighten to a torque of 70-80 Nm.
13. Slacken the drive dog securing bolt.
- \*\* 14. Fit and tighten the shear bolt to a torque of 23-34 Nm.
15. Position the flywheel on the shaft so that there is a clearance of 0.03-0.40 mm between it and the flat washer.
16. Tighten the drive dog securing bolt to 70-80 Nm.
17. Refit the clutch assembly and the flywheel guard.



# Manual Mf 124 Bailer

**Ian Pickup**



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### Table of Contents **Manual Mf 124 Bailer**

1. Understanding the eBook **Manual Mf 124 Bailer**
  - The Rise of Digital Reading **Manual Mf 124 Bailer**
  - Advantages of eBooks Over Traditional Books
2. Identifying **Manual Mf 124 Bailer**
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an **Manual Mf 124 Bailer**
  - User-Friendly Interface
4. Exploring eBook Recommendations from **Manual Mf 124 Bailer**
  - Personalized Recommendations
  - **Manual Mf 124 Bailer** User Reviews and Ratings
  - **Manual Mf 124 Bailer** and Bestseller Lists

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  - Manual Mf 124 Bailer eBook Subscription Services
  - Manual Mf 124 Bailer Budget-Friendly Options
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  - ePub, PDF, MOBI, and More
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  - Manual Mf 124 Bailer Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Manual Mf 124 Bailer
  - Highlighting and Note-Taking Manual Mf 124 Bailer
  - Interactive Elements Manual Mf 124 Bailer
8. Staying Engaged with Manual Mf 124 Bailer
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Manual Mf 124 Bailer
9. Balancing eBooks and Physical Books Manual Mf 124 Bailer
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Manual Mf 124 Bailer
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Manual Mf 124 Bailer
  - Setting Reading Goals Manual Mf 124 Bailer
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual Mf 124 Bailer
  - Fact-Checking eBook Content of Manual Mf 124 Bailer
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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