



## Lathe - Maintenance Schedule



### INTRODUCTION

Keep your Haas machines running at peak performance while avoiding unplanned downtime. A maintenance program allows you to manage your schedule rather than getting caught with untimely surprises. This page shows the recommended maintenance intervals. To change the control default Automatic Maintenance Reminders settings refer to: [Classic Haas Control \(CHC\) - Automatic Maintenance Reminders](#)

#### Automatic Parts Loader

| Maintenance Item                                        | Hours - In Motion | Hours - Power On | Maintenance Setting |
|---------------------------------------------------------|-------------------|------------------|---------------------|
| Lubricate the linear guide runner blocks (U and W axes) | 1000              | -                | -                   |
| Lubricate the U and W axes rack gear                    | 1000              | -                | -                   |
| Clean chips from the roller surface                     | 50                | -                | -                   |

#### Auxiliary Filter

| Maintenance Item                                                                                                                                                                    | Hours - In Motion | Hours - Power On | Maintenance Setting |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------|---------------------|
| Service the Auxiliary Filter <ul style="list-style-type: none"> <li>Check the Auxiliary Filter Gauge</li> <li><a href="#">Clean the filter rubber seal and lubricate</a></li> </ul> | 600               | -                | -                   |

#### Axes Grease / Oil Lubrication

| Maintenance Item                       | Hours - In Motion | Hours - Power On | Maintenance Setting |
|----------------------------------------|-------------------|------------------|---------------------|
| Inspect the grease reservoir pressure  | -                 | 50               | -                   |
| Inspect grease reservoir level         | 200               | -                | -                   |
| Inspect lubrication tank level         | 200               | -                | 172                 |
| Inspect the hoses for cracking         | -                 | 1200             | -                   |
| <a href="#">Replace the oil filter</a> | 2400              | -                | 169                 |
| <a href="#">Replace the oil</a>        | 2400              | -                | -                   |
| <a href="#">Clean the oil tank</a>     | 2400              | -                | -                   |

# Manual Lathe Maintenance Schedule

**M Woodhall**



**Manual Lathe Maintenance Schedule:**

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