

HIGH-SPEED NEEDLE LOCKSTITCH MACHINE

DDL-5550 DDL-5530

INSTRUCTION MANUAL

Machine, Co.

Congratulations on your purchase of a JUKI sewing machine.
Please read this Instruction Manual carefully before using the unit in order to get the most enjoyment and to enjoy using it for a long time.

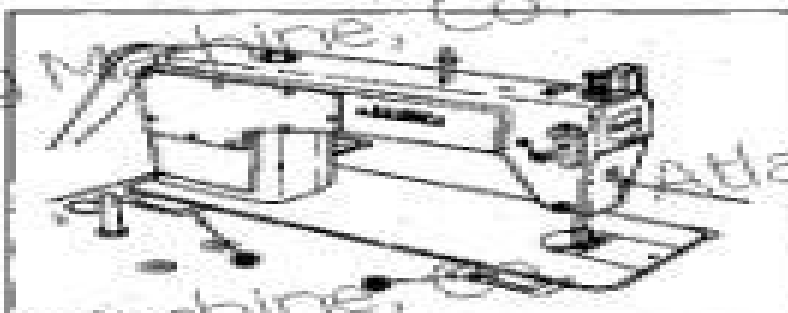
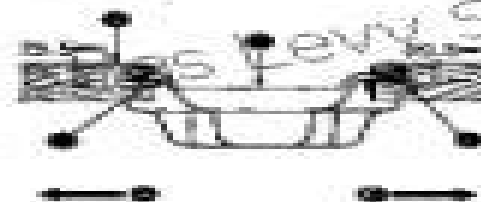
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PREPARATION

1. Never operate the machine unless its oil pan has been filled with oil.
2. After setting up the machine, check the direction of motor rotation. To check it, turn the handwheel by hand to bring the needle down, and turn the motor switch ON while observing the handwheel. The handwheel should turn counterclockwise as observed from the handwheel side.
3. Do not use a large rubber roller for the first use.
4. Confirm that the settings and phase angles on Switches are correct by checking them against the settings shown on the motor nameplate.

1. Stop the hand wheel from the needle down position and the motor switch OFF after the rotation is reversed.
2. The motor switch is locked into the closed position while the handwheel is down. To turn the motor switch OFF before using the machine, first, to reversing the V turn.
3. Before or after the start from the machine, make sure to turn off the motor.
4. During operation, be careful not to allow your or any other person's finger or hands to come close to the handwheel, motor, motor switch or motor shaft. Do not place anything over or in your machine to prevent it with a key, screw, strap, band or any other substance, which causes your machine stop due to the interference.

INSTALLATION



1. Installing the oil pan

- (1) The oil pan should rest on the four corners of the machine table grooves.
- (2) Fix two rubber feet (●) on side (●) (operator's side) using setscrews (●). At the opposite side, fix two machine feet (●) on side (●) using setscrews using a rubber-based adhesive. Then place oil pan (●) on the head side.

(3) Push (●) into the opening in the machine foot and fix the machine foot to table rubber legs (●) before placing the machine head on machine (●) on the four corners.

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Juki 550user Guide

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