

Linkage ball A(M2.5X3.3)  
球头A(M2.5X3.3) Ø4.75X20.4mm



Thrust bearing  
止推轴承 (Ø3XØ8X3.5mm) X2



Washer  
垫圈 (Ø5.5XØ8X0.4) X2



Bearing  
轴承 (Ø4XØ8X3mm) X4

Thrust bearing and washer for radial bearing are wear items, and thus should be inspected for replacement after every 20 flights. For flights with high headspeed, the inspection interval should be reduced to ensure flight safety. 止推轴承及横轴垫圈属于飞行消耗品, 建议每20趟定期检查和更换。高主旋翼转速飞行时, 请缩短定期检查之趟数, 以确保飞行安全。



CAUTION  
注意

For original manufacturer package, if the product is already assembled by Factory. Please check again if screws are firmly secured and applied with some glue. 原厂零件出厂包装如果是组装品, 请再次确认各螺丝是否锁紧上胶。



Apply a little amount of T43 thread lock when fixing a metal part.  
锁紧胶剂于金属件请使用适量T43(锁丝胶)

Bearing  
轴承  
Ø4XØ8X3mm

Metal main rotor holder  
金属主旋翼夹座

Linkage ball A(M2.5X3.3)  
球头A(M2.5X3.3)  
Ø4.75X20.4mm

CAUTION  
注意

Metal main rotor holder  
金属主旋翼夹座

Apply grease on thrust bearing  
止推轴承涂上润滑油

Thin (larger ID)  
内径较大  
Thrust bearing 止推轴承



Thick (smaller ID)  
内径较小

Metal main rotor or housing  
金属主旋翼固定座

Feathering shaft  
横轴  
Ø3XØ4X51mm

Damper rubber  
横轴垫圈(橡胶)  
Ø4XØ6.5X4mm

Collar  
横轴垫套  
Ø4XØ5.6X1mm

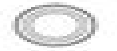
Apply grease  
涂上润滑油

Washer  
垫圈  
Ø2XØ6X0.6mm

Socket screw  
圆头内六角螺丝(M2X6mm) X2



Socket screw  
圆头内六角螺丝 (M2X6mm) X2



Damper rubber  
横轴垫圈(橡胶) (Ø4XØ6.5X4mm) X2



Washer  
垫圈 (Ø2XØ6X0.6mm) X2



Collar  
横轴垫套 (Ø4XØ5.6X1mm) X2

# Manual 450 Pro Heliproz

**United States. Department of the  
Army**



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