

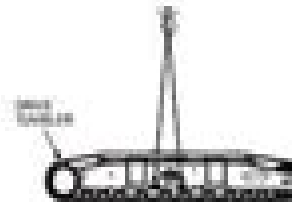
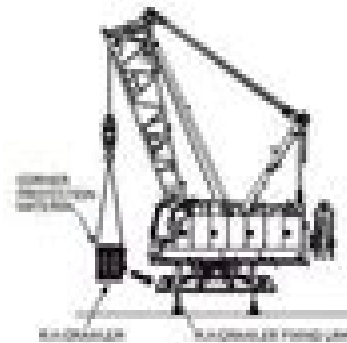
#### 4. ASSEMBLY/ASSEMBLY OF MAIN MACHINERY

(5) Lift up the crawler with the hoist beam.

Crawler weight

11.2 t (24,801 lbs) (one side)

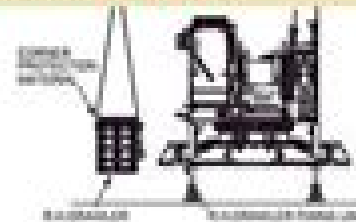
Fold the right crawler, use corner protection materials so that wire does not hit into shoes.



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Control the sliding wire to prevent the sling wire rope interfering with the deck during the crawler lifting in.



# Manitowoc 111 Crane Service Manual

**SJ Ball**



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